# Placement of Smoke Detector Ports Within Cargo Liners

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## EXECUTIVE SUMMARY

Fire burnthrough testing of cargo liner design features in the 2-gallon-per-hour burner, as prescribed in Federal Aviation Regulation (FAR) 25.857, effective June 16, 1986, is not explicit with regard to describing the exact location of the design feature being evaluated within the test rig. The location of the design feature (once it is mounted in the test rig) relative to the burner flame will dictate the severity of the exposure and affect the likelihood of failure. When testing surface mounted smoke detector ports, it is recommended that the port or hole be centered over the burner cone; i.e., 5 inches from the vertical plane of the sidewall panel, with the thermocouple mounted 4 inches directly above the hole. At this test condition, it was determined that a 3/8-inch hole was the maximum size opening that would meet the 400 °F criterion specified in FAR 25.857.

### TEST RESULTS.

In order to establish a baseline temperature for comparison, a Conolite<sup>®</sup> liner was tested with no holes. The maximum temperature reached 260 °F at 4 inches above the panel, centered over the burner cone. During the first test, a 1/4 inch hole was drilled at a distance of 12 inches from the vertical plane of the sidewall panel. This test was followed by successive tests using 3/8, 1/2, 3/4, and 1 inch-diameter holes at the same location. In all tests, the backface of the Conolite panel flashed within 15 seconds of flame impingement as the flame could easily ignite the combustible gases given off via the hole in the liner. A hole of 3/4 inches in diameter was found to be the maximum size that would not allow the temperature to exceed 400 °F. The second test yielded identical results. During the third test in which the location of the holes were centered over the burner cone, a 3/8 inch hole was found to be the maximum diameter that would enable the liner to pass, yielding a temperature of 385 °F (figure 2).

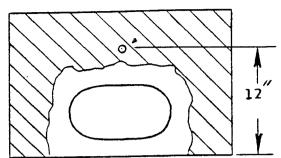
### CONCLUSIONS

The tests conducted illustrate how the location of the design feature, relative to the burner flame, will greatly affect the severity of exposure. In order to expose the particular design feature to the worst case or most severe condition, the smoke detection port or hole should be centered over the burner cone, 5 inches from the vertical plane of the sidewall panel.

#### REFERENCES

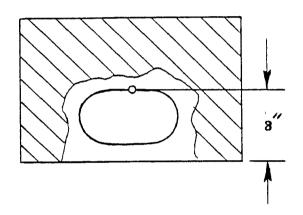
- 1. Airworthiness Standards; Fire Protection Requirements for Cargo or Baggage Compartments; Federal Register, Volume 5, No. 95, pp, 18236-18247, May 16, 1986.
- 2. Marker, T., Burnthrough Test Procedures for Cargo Liner Design Features, FAA/CT-TN88/33, September 1988.

TOP VIEW



TEST 1

TEST 2



TEST 3

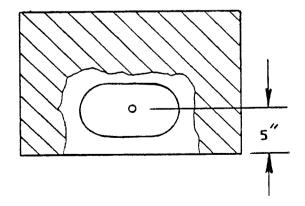


FIGURE 1. HOLE LOCATION WITHIN CARGO LINER TEST SPECIMEN

