



Standardization of Smoke Generation for Certification Testing

International Systems Fire Protection Working Group
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AIRBUS

Motivation

What smoke to use to certify the latest Smoke Detectors?

1/6/94 AC 25-9A

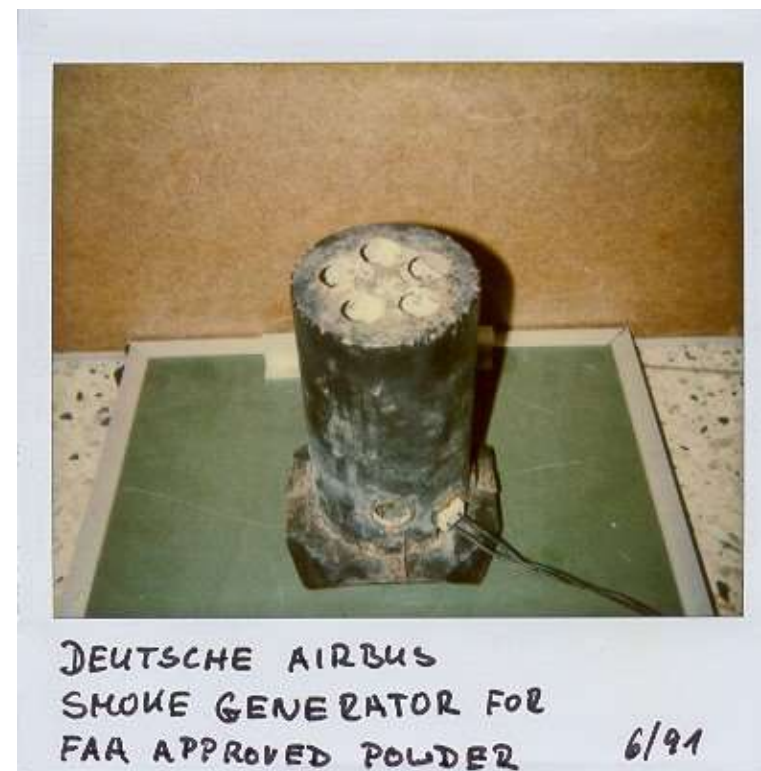
a. Acceptable Smoke Generators for Smoke Detection Tests.

(1) Generators. An appropriate generator should be selected, e.g.:

- (i) Paper Towel Burn Box (see Appendix II);
- (ii) Rosco Theatrical smoke generator [see 10a.3)];
- (iii) Helium-injected Rosco Theatrical smoke generator;
- (iv) A pipe or cigar;
- (v) A Woodsman Bee Smoker; or
- (vi) Any other acceptable smoke generator.

(2) Fuel. Representative materials should be selected, e.g.:

- (i) Plastic;
- (ii) Rags;
- (iii) Tobacco;
- (iv) Burlap;
- (v) Paper; or
- (vi) Any other acceptable fuel



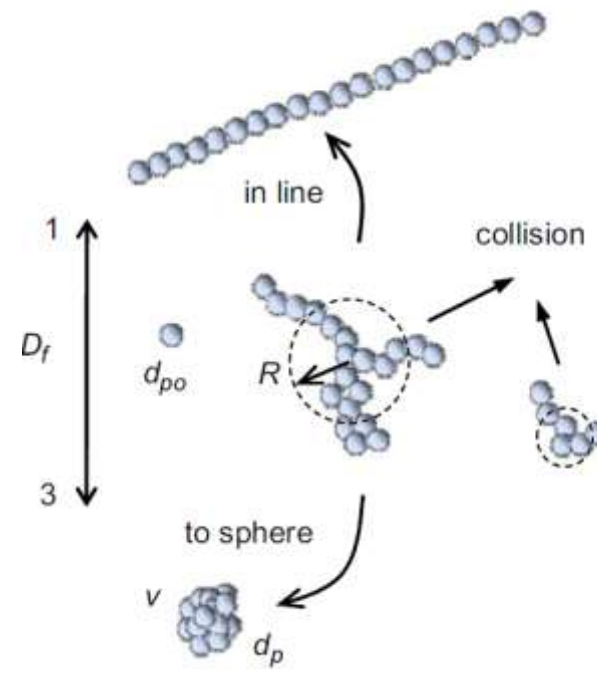
| Alarm threshold for single optical SD | |
|---------------------------------------|-------------------|
| | Light Obscuration |
| Aviator UL smoke generator | 2.03% |
| Rosco smoke generator | 2.67% |

| Alarm threshold for smart SD | |
|------------------------------|-------------------|
| | Light Obscuration |
| Aviator UL smoke generator | 3,27% |
| Rosco smoke generator | 52,36% |

Today, it makes a difference which smoke generator we use

Particle Size Measurement Challenges

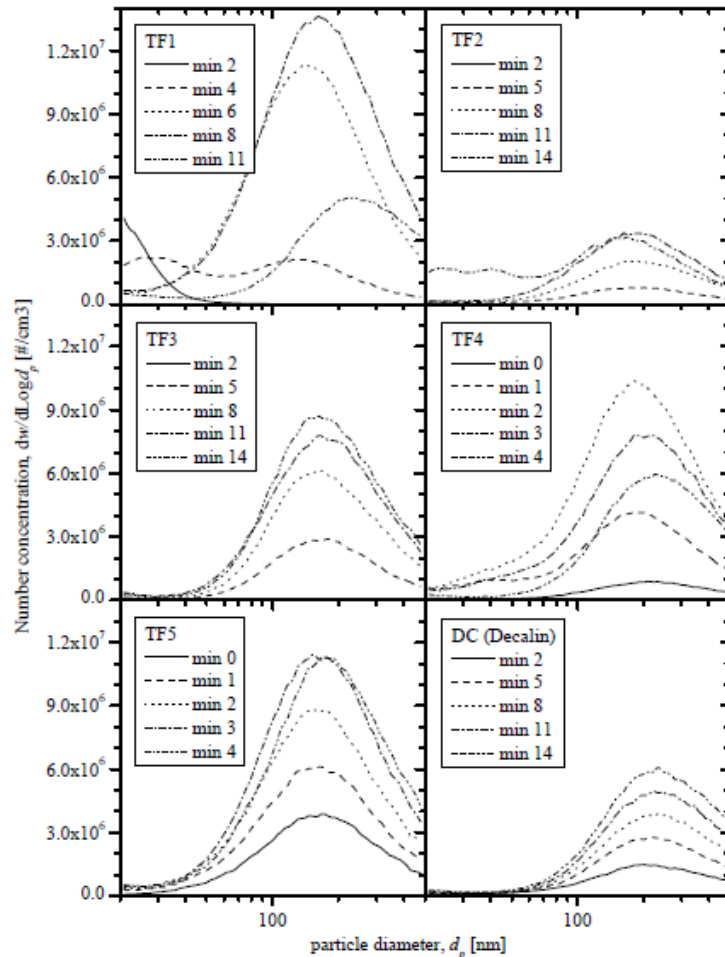
- Measurement principle: Number Distribution vs. Volume/Mass Distribution
- Aerosols are dynamic in time in terms of particle size distribution:
- Coagulation: Number of particles decreases while the total mass of the aerosol remains unchanged



D_f : Fractal Dimension

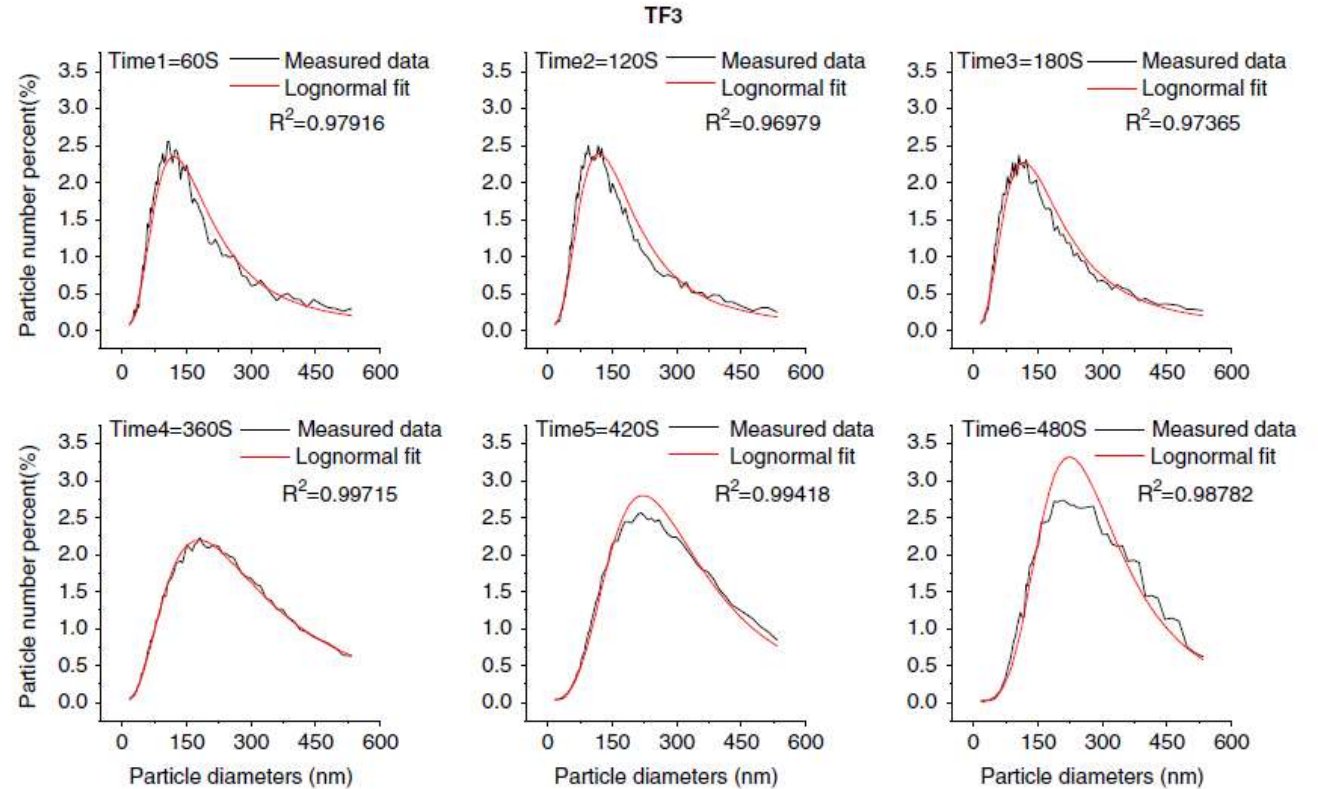
For Smoke Particles, D_f is in the range of appr. 1.6

Particle Size Measurements



[2], Keller, Loeffe

TF1: Burning Wood, TF2: smouldering wood, TF3: smouldering cotton, TF4: PU foam, TF5: heptane-toluene, TF6: Alcohol



[7], Qie et al

The Particle size distribution is dependent on the fire evolution over time:
Fuel consumption and coagulation

Particle Size Measurements in Literature

The mean diameters d_g nm and standard deviations σ_g nm of the lognormal fitting for each subfigure in Figs. 6–9

| Time series | TF2 | | TF3 | | TF4 | | TF5 | |
|-------------|--------|------------|--------|------------|-------|------------|--------|------------|
| | d_g | σ_g | d_g | σ_g | d_g | σ_g | d_g | σ_g |
| Time1 | 207.74 | 1.11 | 120.38 | 1.20 | 78.33 | 0.89 | 117.79 | 2.60 |
| Time2 | 211.85 | 1.09 | 119.33 | 1.19 | 75.47 | 0.87 | 109.78 | 2.38 |
| Time3 | 116.64 | 2.26 | 117.06 | 1.32 | 78.94 | 0.93 | 195.37 | 1.55 |
| Time4 | 108.94 | 0.96 | 178.83 | 1.61 | 78.90 | 0.89 | 201.13 | 0.96 |
| Time5 | 163.80 | 0.90 | 221.85 | 1.10 | 80.16 | 0.90 | 207.15 | 0.95 |
| Time6 | 177.44 | 0.88 | 223.07 | 0.98 | | | 209.66 | 0.95 |

[7], Qie et al

Some Polymers produce bigger particles

Time dependancy!

TABLE 2-15.3 Particle Size of Smoke from Burning Wood and Plastics

| Type | $d_{gm}, \mu\text{m}^*$ | $d_{32}, \mu\text{m}^{**}$ | σ_g | Combustion Conditions | Ref. No. |
|-------------------------|-------------------------|----------------------------|------------|-----------------------|----------|
| Douglas fir | 0.5–0.9 | 0.75–0.8 | 2.0 | pyrolysis | 1, 3 |
| Douglas fir | 0.43 | 0.47–0.52 | 2.4 | flaming | 1, 3 |
| polyvinylchloride | 0.9–1.4 | 0.8–1.1 | 1.8 | pyrolysis | 3 |
| polyvinylchloride | 0.4 | 0.3–0.6 | 2.2 | flaming | 3 |
| polyurethane (flexible) | 0.8–1.8 | 0.8–1.0 | 1.8 | pyrolysis | 3 |
| polyurethane (flexible) | | 0.5–0.7 | | flaming | 3 |
| polyurethane (rigid) | 0.3–1.2 | 1.0 | 2.3 | pyrolysis | 3 |
| polyurethane (rigid) | 0.5 | 0.6 | 1.9 | flaming | 3 |
| polystyrene | | 1.4 | | pyrolysis | 1 |
| polystyrene | | 1.3 | | flaming | 1 |
| polypropylene | | 1.6 | 1.9 | pyrolysis | 1 |
| polypropylene | | 1.2 | 1.9 | flaming | 1 |
| polymethylmethacrylate | | 0.6 | | pyrolysis | 1 |
| polymethylmethacrylate | | 1.2 | | flaming | 1 |
| cellulosic insulation | 2–3 | | 2.4 | smoldering | 6 |

[10], Mullholland

Table 24.2 Aerodynamic mass mean diameter of smoke from flaming plastics^a

| Material | $d_{ag}, \mu\text{m}$ | σ_g | Environment |
|------------------------|-----------------------|------------|-------------------------------|
| Nylon | 0.4 | 2.0 | 1.0 m ³ smoke box |
| Polycarbonate | 3.0 | 3.4 | 1.0 m ³ smoke box |
| Polyethylene | 1.0 | 2.5 | 1200 m ³ enclosure |
| Polymethylmethacrylate | 2.3 | 4.4 | 1200 m ³ enclosure |
| | 0.7–1.0 | NR | 0.37 m ² duct [28] |
| Polypropylene | 1.2 | 2.0 | 1200 m ³ enclosure |
| Polyurethane | 2.0 | 1.8 | 0.18 m ² duct [29] |
| Polyvinylchloride | 1.1 | 1.8 | 1.0 m ³ smoke box |
| Polystyrene | 2.0 | 2.6 | 1.0 m ³ smoke box |
| | 2.4 | 2.1 | 1200 m ³ enclosure |
| | 1.5–2.5 | NR | 0.37 m ² duct [28] |

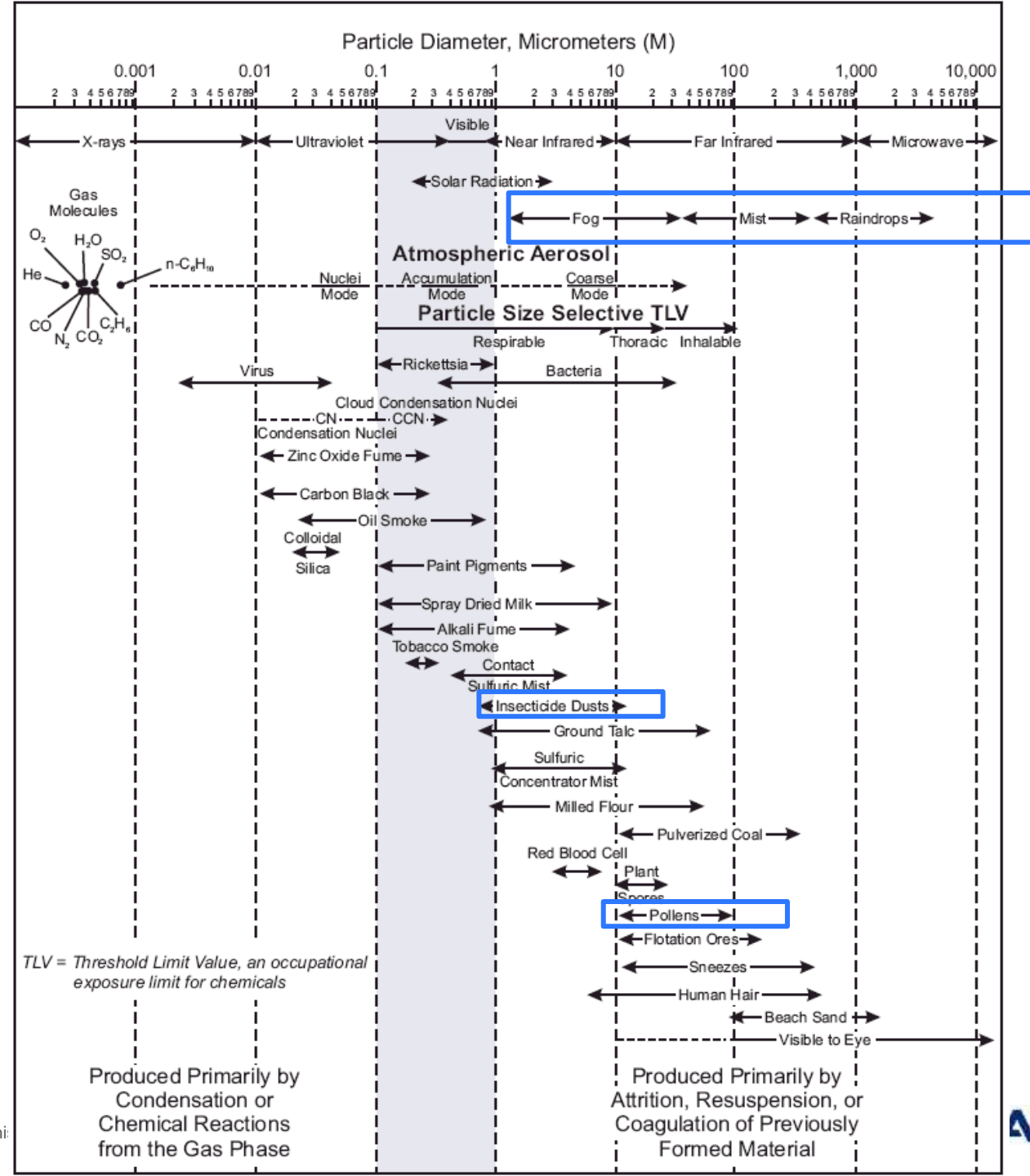
[9], Newman et al.

TF1: Burning Wood, TF2: smouldering wood, TF3: smouldering cotton, TF4: PU foam, TF5: heptane-toluene, TF6: Alcohol

Particle Sizes in comparison



Source:
https://www.engineersedge.com/filtration/filtration_particle_size.htm
 17 Oct 2017



Dust

- Dust particle properties

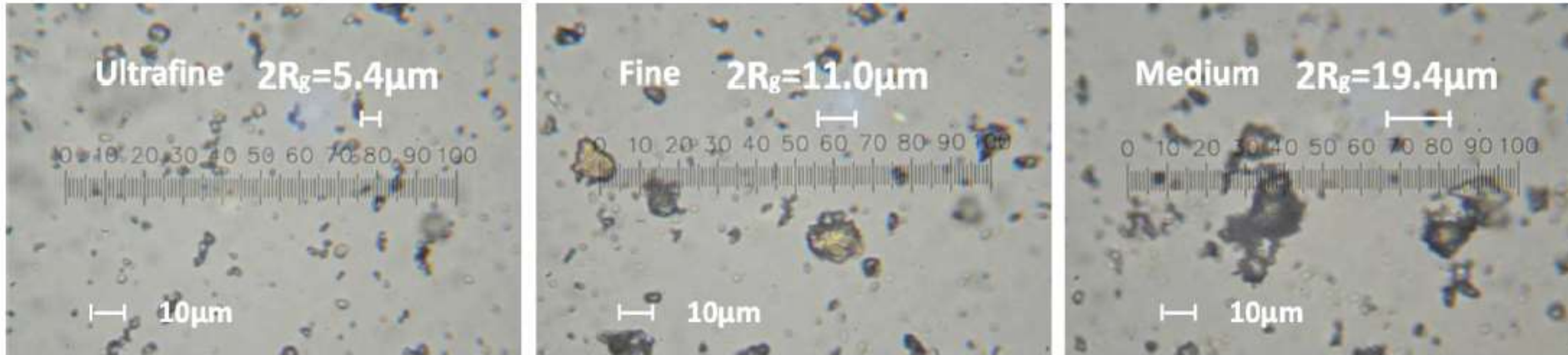


Fig. 12. The images for three AZRD samples under an optical compound microscope. Each figure has a $10 \mu\text{m}$ scale bar in the lower left and a scale bar equal to the light scattering determined $2R_g$ in the upper right for comparison to the images. Note that light scattering is strongly affected by the largest particles in an ensemble.

**Compared to smoke particles:
The shape of dust particles is different (Fractal dimension > 2)
The size of dust particles is bigger**

Comparison of Actual and Simulated Smoke for the Certification of Smoke Detectors in Aircraft Cargo Compartments [1] FAA report 2003

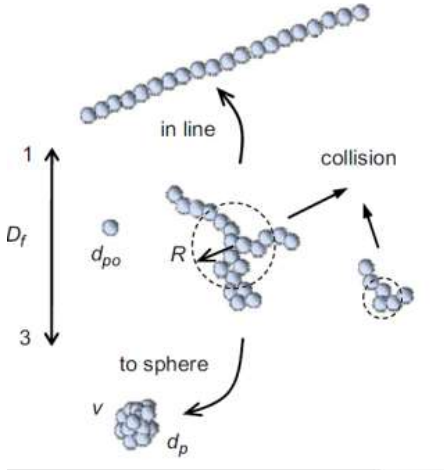


FIGURE 1. FUEL SOURCES—RESIN CAKE, JET A, AND A SUITCASE

TABLE 2. SOOT MORPHOLOGY RESULTS

| | D_p | k_f | D_f | R_g |
|----------------|---------|-------|-------|--------|
| Resin B-707 | 86.4 nm | 7.34 | 1.71 | 297 nm |
| Suitcase B-707 | 81.0 nm | 7.15 | 1.58 | 253 nm |
| Jet A B-707 | 75.9 nm | 7.59 | 1.56 | 349 nm |

Report conclusion: Standardization of the in-flight certification process through characterization of simulated smoke generators (specification of machine, operating setting, etc.) is the only way to ensure all cargo compartment detection systems are being certified under similar conditions.

Today's standards



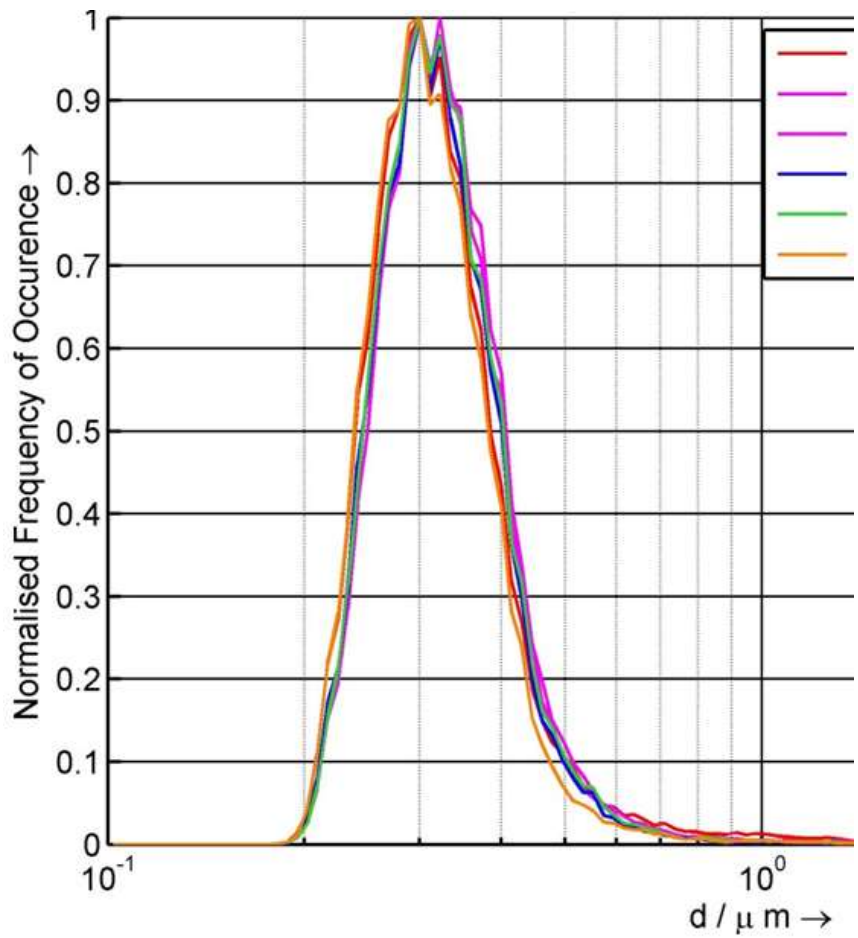
used by Airbus



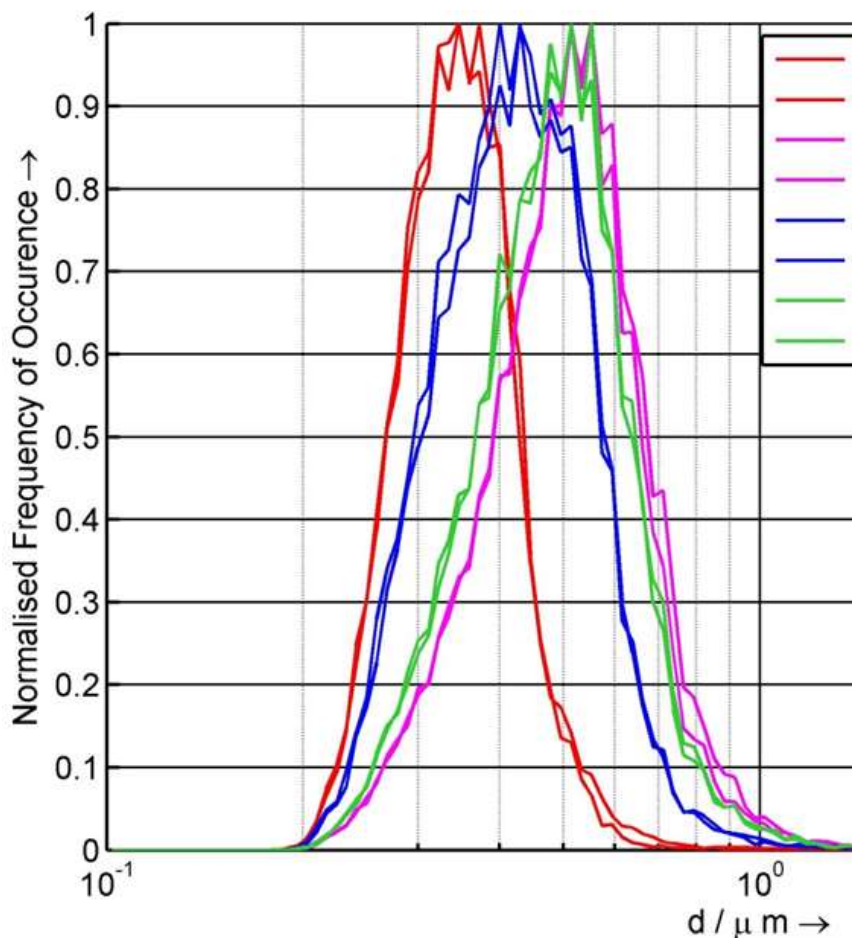
used by other OEM?

Standardisation?!

Smoke Generator Characteristics



Small nozzle



Large nozzle

- Generator 1
- Generator 2
- Generator 3
- Generator 4

Need for Standardisation - Conclusion

Items to be worked on / Next steps / Questions to be answered

- What should the standard cover, what not?
- Academic approach on requirements for smoke generator
 - Are there more parameters than only particle size which are relevant to characterize the detection performance, eg. Smoke dynamics etc.?
- How to reflect in a standard the dependency of smoke detection performance on particle size?
- Agreement on particle size measurement principle
- Define certification test validity criteria, e.g. amount of smoke generator fuel consumed
- What standard should it be? SAE? FAA AC update?

Literature

- [1] Comparison of Actual and Simulated Smoke for the Certification of Smoke Detectors in Aircraft Cargo Compartments, Jill Suo-Anttila, Walt Gill, and Louis Gritzko, Report No. DOT/FAA/AR-03/34, November 2003
- [2] Online determination of the refractive index of test fires, A. Keller, M Loepfe et al. Proceedings of the AUBE2004, Conference on Automatic Fire Detection
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- [11] Light Scattering Characteristics and Size Distribution of Smoke and Nuisance Aerosols, DARRYL W. WEINERT, THOMAS G. CLEARY et al. FIRE SAFETY SCIENCE--PROCEEDINGS OF THE SEVENTH INTERNATIONAL SYMPOSIUM, pp. 209-220

Thank you