

# Intermixing of Cells in Nickel-Cadmium Batteries for Aircraft Usage

Steve Summer  
Federal Aviation Administration  
Fire Safety Branch  
<http://www.fire.tc.faa.gov>



Federal Aviation  
Administration



International Aircraft Systems Fire  
Protection Working Group  
Atlantic City, NJ  
November 17-18, 2009

# Background

- RTCA SC-211 committee addresses the design, performance, operational and testing issues for Ni-Cd, Lead Acid and rechargeable Lithium batteries
- Issues have been raised at RTCA SC-211 meetings regarding the intermixing of cells within Ni-Cd batteries used in aircraft
- It is typical practice to replace individual cells within the battery as they reach their end of life, and there are aftermarket PMA cells approved for direct replacement
- Manufacturers claim that this intermixing of cells from different producers results in a safety of flight issue in the form of reduced battery performance, increased maintenance, and an increase in thermal runaway potential



## Planned Work

- FAA has purchased two battery testing systems from Arbin Instruments for use in this and other battery related projects
  - 100 V, 400 A battery analyzer for full battery system tests
  - 10 V, 50 A battery analyzer for cell-level tests
- Equipment is expected to be delivered December 2009.
- Planned tests include:
  - Capacity tests under various conditions
  - Discharge tests under various conditions
  - Duty cycle performance tests
  - Cyclic endurance tests
  - Induced destructive overcharge tests

## Planned Work (cont.)

- Tests will be carried out following the specifications set forth in RTCA document DO-293
- Tests will be conducted using three Saft 4078-7 batteries configured
  1. Fully with OEM cells
  2. ½ OEM cells, ½ PMA cells, and
  3. Fully with PMA cells