Next Generation Fire Test Burner for Powerplant Fire Testing Applications

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Background

• Numerous FAR’s mandate fire protection in aircraft powerplant fire zones
  • Parts 23, 25, 27, 29, 33…
  • FAR Part 1 Section 1.1 – Definitions and Abbreviations
    • Fireproof--
      • (1) With respect to materials and parts used to confine fire in a designated fire zone, means the capacity to withstand at least as well as steel in dimensions appropriate for the purpose for which they are used, the heat produced when there is a severe fire of extended duration in that zone;
      • (2) With respect to other materials and parts, means the capacity to withstand the heat associated with fire at least as well as steel in dimensions appropriate for the purpose for which they are used.
    • Fire resistant--
      • (1) With respect to sheet or structural members means the capacity to withstand the heat associated with fire at least as well as aluminum alloy in dimensions appropriate for the purpose for which they are used; and
      • (2) With respect to fluid-carrying lines, fluid system parts, wiring, air ducts, fittings, and powerplant controls, means the capacity to perform the intended functions under the heat and other conditions likely to occur when there is a fire at the place concerned.
  • No definition of test method, apparatus, or criteria
  • Advisory material has been used to define these test parameters
Background

- Advisory Circulars and FAA Reports:
  - Power Plant Engineering Report No. 3A, Standard Fire Test Apparatus and Procedure (For Flexible Hose Assemblies), Revised March 1978
    - Acceptable fire test burners listed in Appendix III:
      - Lennox OB-32 (not available)
      - Carlin 200 CRD (not available)
      - Stewart-Warner HPR 250 (not available)
      - Stewart-Warner FR-600 (not available)
    - Acceptable fire test burners listed in sec. 6c:
      - Those listed in Appendix III of Powerplant Report 3A
      - SAE 401 Burner adjusted to 9.3 BTU/ft²s (propane fueled burner)
      - Propane and oxy-acetylene torch-standard and diverging nozzles
Background

- Advisory Circulars and FAA Reports (cont.):
    - Chapter 11 specifies the oil burners listed above, plus
      - Park DPL 3400 (not available)
    - Chapter 12 specifies the oil burners above, including the Park DPL 3400
      - Chapter 12 Supplement, section 12.3.1 states:
        - SAE AS401B Propane Burner is also acceptable provided the temperature profile and heat flux density conform to the specified requirements
  - AC 33.17-1A, Engine Fire Protection, 8/3/09
    - References Powerplant Report 3A and AC 20-135 for acceptable burners
Background

- All of the specified oil burners are no longer commercially available
- Industry is left with the propane burner, which can be obtained and is typically preferred due to it’s consistency and ease of use
  - Propane and jet fuel flames, despite having similar measured temperatures and heat flux, are fundamentally different
  - Propane will provide a less severe flame than a jet fuel flame, due to the transparency of the propane flame vs. the opacity of the jet fuel flame
    - As test components approach the flame temperature, they begin to re-radiate due to the high surface temperature
    - Heat is lost readily from the hot surface through the transparent propane flame
    - Heat is not lost through the opaque jet fuel flame
  - Intent of regulations is to provide protection against an engine fire, which is a jet fuel flame, not a propane flame
- FAA Tech Center Fire Safety Branch has been tasked by Transport Airplane Directorate to develop burner performance standards for the next-generation fire test burner for powerplant fire testing
A Roadmap to NextGen Burner Implementation for Powerplant Testing

- **Powerplants User Survey**
  Used to gain insight into current calibration/operating conditions. Additionally, requested test data will help to initially set NextGen burner settings.

- **Setting of NextGen Burner Parameters**
  Utilizing the test data obtained from Oil/Propane burner testing, NextGen burner parameters will be set. Testing will be conducted to compare NextGen with Oil/Propane burners.

- **Report Publication**
  An FAA report will be published detailing the NextGen burner settings and performance characteristics. This report will also detail testing and calibration guidelines/procedures for the NextGen burner.

- **Round Robin Testing**
  This initial round robin testing, along with the test data requested in the survey will aid in the initial setting of operating parameters of NextGen Burner.

- **Additional Round Robin/NextGen Testing**
  Additional round robin testing with more advanced components will be conducted and compared with NextGen burner performance to help refine NextGen burner settings.

- **Revision of AC 20-135**
  Once a powerplants test method utilizing the NextGen burner has been defined and standardized, a revision of AC 20-135 and other regulatory material will be able to proceed.
**Current Status**

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Current Status – Powerplants User Survey

- In conjunction with DGA and EASA, a detailed user survey was created and released on the Powerplants KSN website.
- This survey was aimed at providing authorities better insight as to how the various labs are operating/calibrating their burners and what parts of the test standards need clarification and/or modification.
- As part of the survey, users were asked to conduct a sample test on a 24”x24” sheet of 2024 aluminum with a nut/bolt installation.
- A total of 10 responses to the survey were received.
- 5 labs submitted a total of 12 oil burner test results.
- 5 labs submitted a total of 12 propane burner test results.
- Survey and tests results have been analyzed and results will be presented in later presentation
Current Status

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Current Status – Round Robin Testing

- Round Robin testing to be initiated with various labs and burners (Park DPL 3400, NexGen, and Propane). Materials to be tested include:
  - Slug Calorimeter
    - Sheet of copper with thermal absorptive coating, and thermocouple(s) on back face to determine heat flux
  - 2024 Aluminum Sheet
  - Metallic Firewall (steel)
  - Polyacrylonitrile (PAN)

- Initial testing is currently being conducted with FAA NexGen burner under initial burner settings to ensure consistency in results prior to initiating round robin.
Current Status – Round Robin Testing

- Prior to initiating round robin testing, modifications are being made to the Nexgen burner.
  - Adjustments to fuel/air cooling mechanisms in order to be able to achieve desired temperatures
  - Replacing existing stator/ignitor combination with a different stator and moving ignitors external to the burner

- Information will be posted on the Powerplants KSN site as soon as available to request participants.