#### Thermal Acoustic Insulation Contamination

Cologne June 2009



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This presentation summarises some of the work carried out to investigate the threat that might exist from contaminated Thermal Acoustic Insulation materials and the initiatives that have been taken to mitigate that threat



# Thermal Acoustic Insulation Contamination

- In-flight fire Occurrences
- Contaminants experienced in Service
- Testing
- Industry Initiatives
- Strategies for mitigation of the contaminant threat



#### •Boeing 767 May 2002



# In Flight Fire Occurrences

However, positive identification that contaminants played a part in the other most significant in-flight hidden fires that occurred over the period 1991 to 2004 cannot be confirmed.

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Date	Aircraft Type	Contamination Involvement	Occurrence Involved Material which was subsequently the subject of AD action		
10-Aug-02	B747-436	environmental dust, fibres and corrosion inhibiting compound	NO		
13-May-02	B767-300	Paper, candy wrappers, Styrofoam packing peanuts, small polyethylene beads, rubber powder from a PDU and isoparaffin solvent.	NO		
29-Nov-00	MD-80	UNLIKELY	YES		
29-Nov-00	DC-9-32	UNKNOWN	NO		
15-Nov-00	B757-236	UNLIKELY	NO		
08-Aug-00	DC-9-32	UNKNOWN	NO		
17-Sep-99	MD-88	UNLIKELY	YES		
05-Sep-93	B727-200	UNKNOWN	NO		
02-Sep-98	MD-11	UNKNOWN	YES		
24-Nov-93	MD-87	UNKNOWN	YES		

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**\*ISOPARAFFIN (POSSIBLE CLEANING FLUID OR** 

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# Contaminants experienced in service

Approximately two thirds of the contaminants found on Thermal Acoustic Insulation Blankets are Dust/Lint and Corrosion Inhibitors. The remainder are largely miscellaneous fluids predominantly hydraulic fluids, oil, grease and lavatory fluids.



# Contaminants experienced in service



#### **BOEING SURVEY RESULTS**



# Contaminants experienced in service



#### **IN-SERVICE HIDDEN FIRE OCCURRENCES**







#### Transport Canada – Arc Fault Test Rig

There is reasonably good correlation between the test results from the Radiant Panel and those obtained from the Transport Canada Arc Fault Test Rig at ambient temperatures of 200° C.







TAI LINER MATERIAL	ARC FAULT TEST RIG			RADIANT PANEL	
	Ambient	100° C	200° C	Boeing	Airbus
Polyimide	Р	Р	F	F	
PET	Р	Р	F	F	
MPVF	Р	Ρ	Р	Р	
PEEK	Р	Р	F		
PEKK	Р	Р	F		

#### Corrosion Prevention Compounds – Non-Waxy



TAI LINER MATERIAL	ARC FAULT TEST RIG			RADIANT PANEL	
	Ambient	100° C	200° C	Boeing	Airbus
Polyimide	Р	Р	F		
PET	Р	Р	F		
MPVF	Р	Р	Р		
PEEK	Р	Р	F		
PEKK	Р	Р	F		

#### **Corrosion Prevention Compounds - Waxy**



TAI LINER MATERIAL	ARC FAULT TEST RIG			RADIANT PANEL	
	Ambient	100° C	200° C	Boeing	Airbus
Polyimide	Р		Р		Р
PET	Р		Р		
MPVF	Р		Р	Ρ	F/P
PEEK	Р		Р		
PEKK	Р		Р	F	

#### **Cleaning Fluids - Acetone**



TAI LINER MATERIAL	ARC FAULT TEST RIG			RADIANT PANEL	
	Ambient	100° C	200° C	Boeing	Airbus
Polyimide	Р				
PET	Р				
MPVF	Р			Ρ	
PEEK	Р				
PEKK	Р			Р	

#### **Cleaning Fluids – Isopropyl Alcohol**



TAI LINER MATERIAL	ARC FAULT TEST RIG			RADIANT PANEL	
	Ambient 100° C 200° C			Boeing	Airbus
Polyimide					
PET					
MPVF				Ρ	
PEEK					
PEKK				F	

#### Cleaning Fluids – Citra-Safe



TAI LINER MATERIAL	ARC FAULT TEST RIG			RADIANT PANEL	
	Ambient	100° C	200° C	Boeing	Airbus
Polyimide		Р	Р		
PET		Р	Р		
MPVF		Р	Р		
PEEK		Р	Р		
PEKK		Ρ	Ρ		

#### Hydraulic Fluids – Skydrol LD-4



# **Testing - Conclusions**

- Of the contaminants tested Corrosion Inhibiting Compounds appear to perform least well in terms of flammability (It should be noted that the fire threat they might present is likely to be a function of the extent of the contamination – representative levels of contamination on in-service aircraft are unknown)
- Further Testing is required on Cleaning Fluids



# Industry Initiatives

- Much work has already been carried out by the industry in providing guidance to aircraft operators on the maintenance practices to be adopted to reduce any fire threat from contaminated Thermal Acoustic Insulation.
- The industry initiatives introduced under the Enhanced Zonal Analysis Procedures would seem to provide a practical solution to mitigating the threat from contaminated Thermal Acoustic Insulation materials.



# Strategies for Mitigation of the Contaminant Threat Suggested Mitigation

# Dust, Lint, Debris, grease, oils, hydraulic fluids, insecticides, etc. – DIRECTED CLEANING TASKS

Corrosion Inhibiting Compounds & Cleaning Fluids - FURTHER TESTING TO DETERMINE THEIR RELATIVE FLAMMABILITY.

Thermal Acoustic Insulation Contamination & Aging Task Group

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#### Recommendations

the industry groups responsible for developing maintenance practices should be provided with the test results carried out under the auspices of the IAMFTWG Task Group so that they may be used to provide guidance in assessing the potential for combustible materials being present in each of the aircraft zones.



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#### Recommendations

the FAA should be requested to extend the guidance given in AC 25-27 regarding contamination by Corrosion Inhibiting Compounds of electrical wiring systems to also address Thermal Acoustic Insulation Materials.

