

Detection of Oxygen release from simulated Aviation Fuel using a Quenched-Luminescence Sensing Technique

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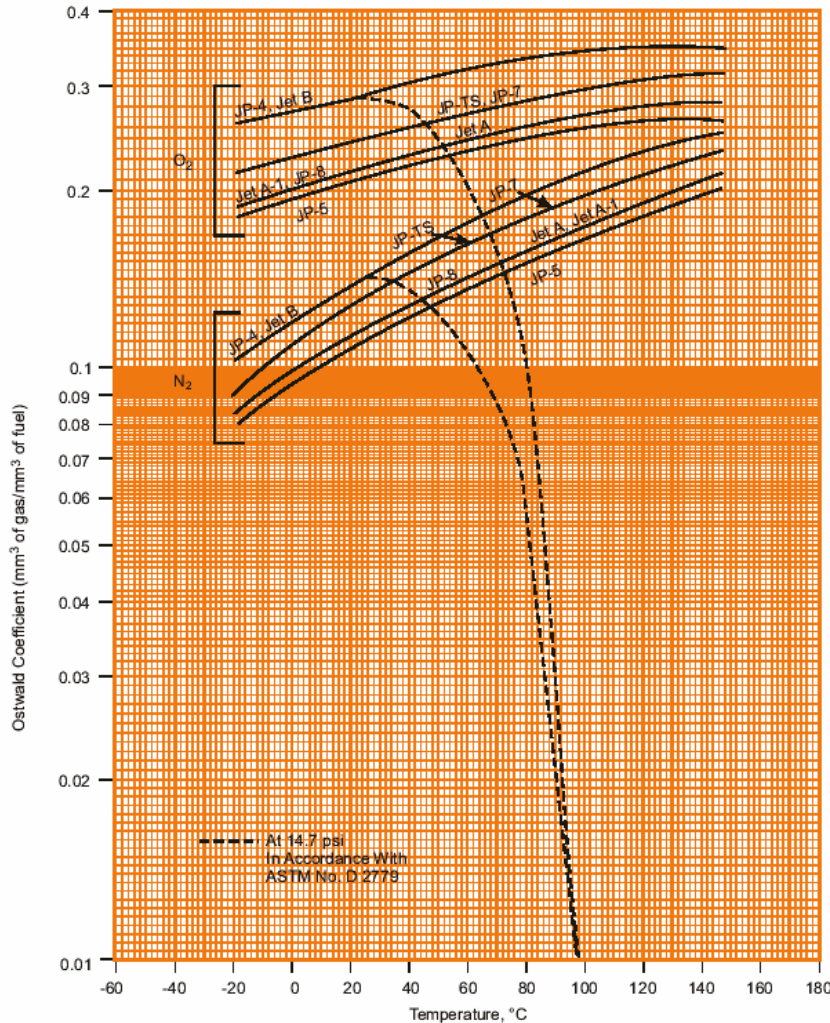
Outline

- ▶ Background
- ▶ Development of Sensor & Apparatus
- ▶ Testing Performed
- ▶ Results
- ▶ Summary
- ▶ Further Work
- ▶ References

Background

- Requirement to understand how air evolves from aviation turbine fuels.
- Improve design of fuel management systems (air evolution model for CFD).
- Rate of air release is affected by:
 - ▶ Decrease in atmospheric pressure – high altitudes
 - ▶ Rate of change of atmospheric pressure
 - ▶ Degree of fuel agitation
- Air release is oxygen rich (up to 35% by vol.) – Fuel tank flammability considerations.
- Methodology needed to measure air/O₂ release from aviation fuel under simulated fuel tank conditions.
- Collaborative study launched between Airbus UK and UWE (Faculty of Applied Science)

Background



Solubility of atmospheric gases in aviation fuels is affected by:

- Pressure (Henry's Law)
- Temperature
- Fuel Type
- Gas Type

Ostwald Coefficient is vol. gas dissolved in vol. of solvent at equilibrium conditions

- Measured at the conditions of solution
- Independent of pressure

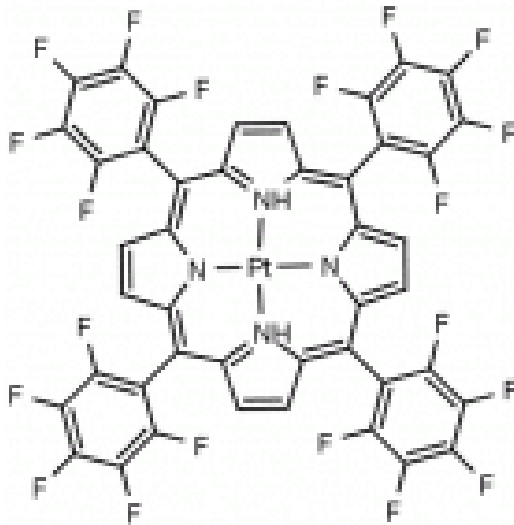
Sensor Development

Detection Principle

- Dissolved O₂ in fuel can be detected by observing the phosphorescence of luminophores dissolved in fuel.
- Phosphorescence is promoted by irradiating the luminophore/fuel solution with UV light.
- O₂ efficiently 'quenches' phosphorescence of certain luminophores allowing concentration and pressure of O₂ dissolved within fuel to be determined.
- Method selected to give:
 - ▶ In-situ sample measurement
 - ▶ Rapid analysis time
 - ▶ Reduction in error – no need to extract samples and process offline (previous Gas-Chromatography approaches)
 - ▶ Very sensitive - low concentrations of dissolved O₂ (ppm by weight) detectable

Sensor Development

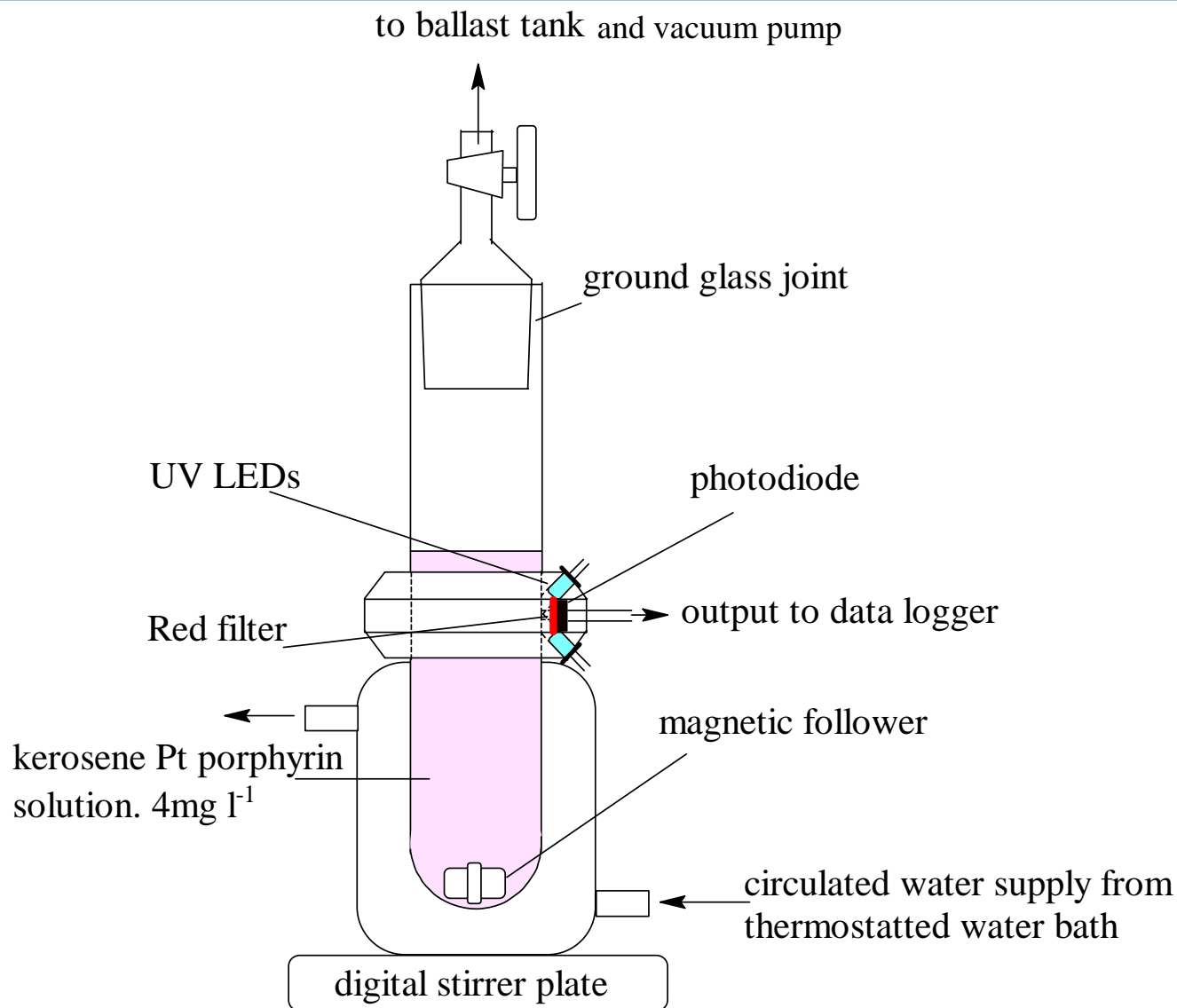
- A Pt Porphyrin luminophore was selected:



Pt(II) meso-Tetra(pentafluorophenyl)porphine

- The luminophore was selected as it exhibits known phosphorescence in pressure sensitive paint formulations.
- Can be readily dissolved in kerosene and exhibit phosphorescence.
- Previous attempts to dissolve the luminophore in Jet A-1 affected phosphorescence behaviour (additives in fuel?).

Apparatus



Testing Performed

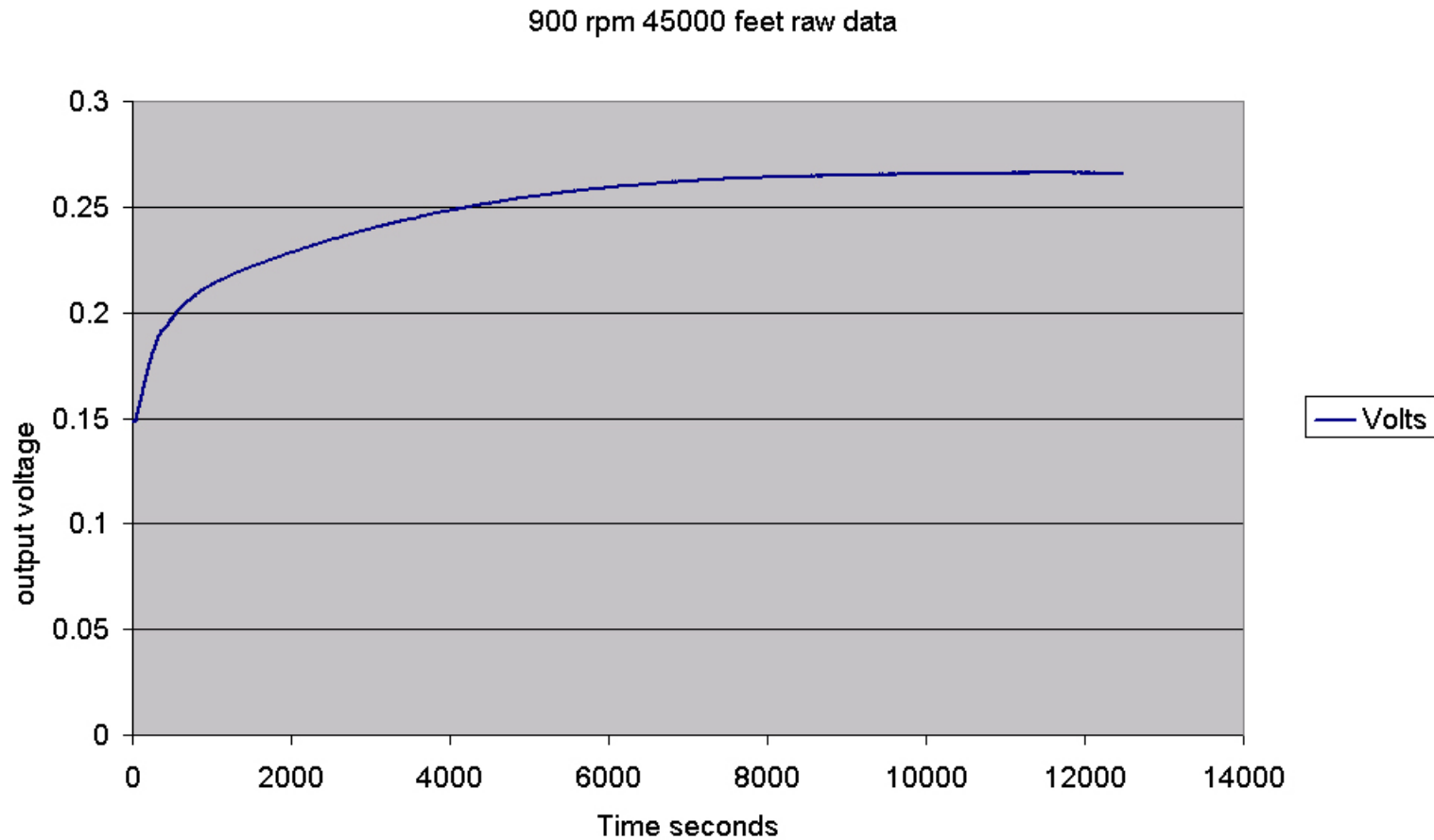
Environmental Conditions

- Pressure above fuel surface mimics range of fuel tank ullage pressures in flight.
- Agitation of fuel to mimic operation of fuel pumps and fuel movements within systems and tanks.
- Tests were conducted under isothermal conditions

Pressure Altitude (KFt)	Fuel Agitation (rpm)	Temperature(°C)
5 – 45Kft (5Kft intervals)	1100	20
5 – 45Kft (5Kft intervals)	1000	20
5 – 45Kft (5Kft intervals)	900	20
5 – 45Kft (5Kft intervals)	700	20
5 – 45Kft (5Kft intervals)	500	20

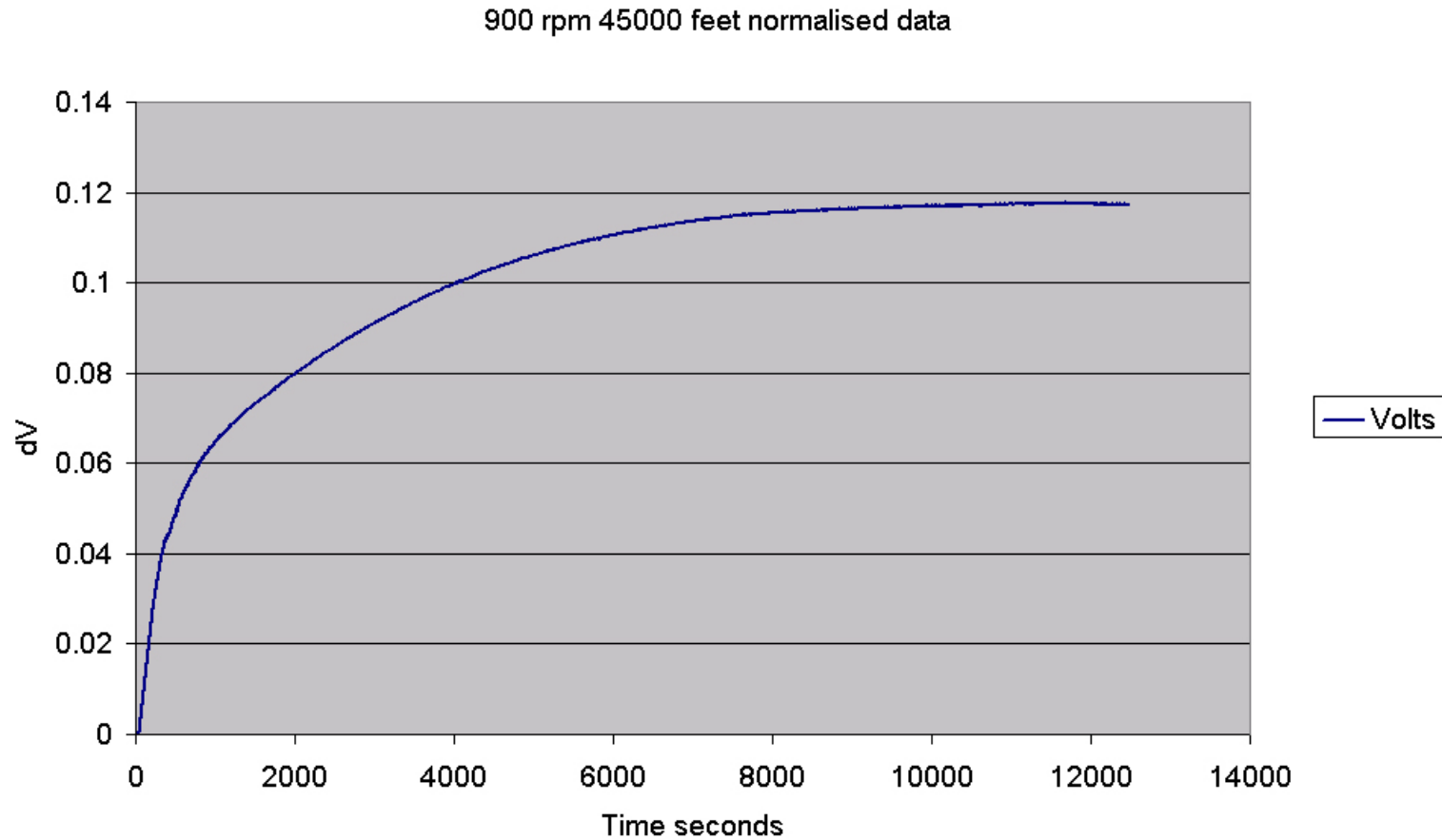
Results

- Photodiode output voltage as a function of time



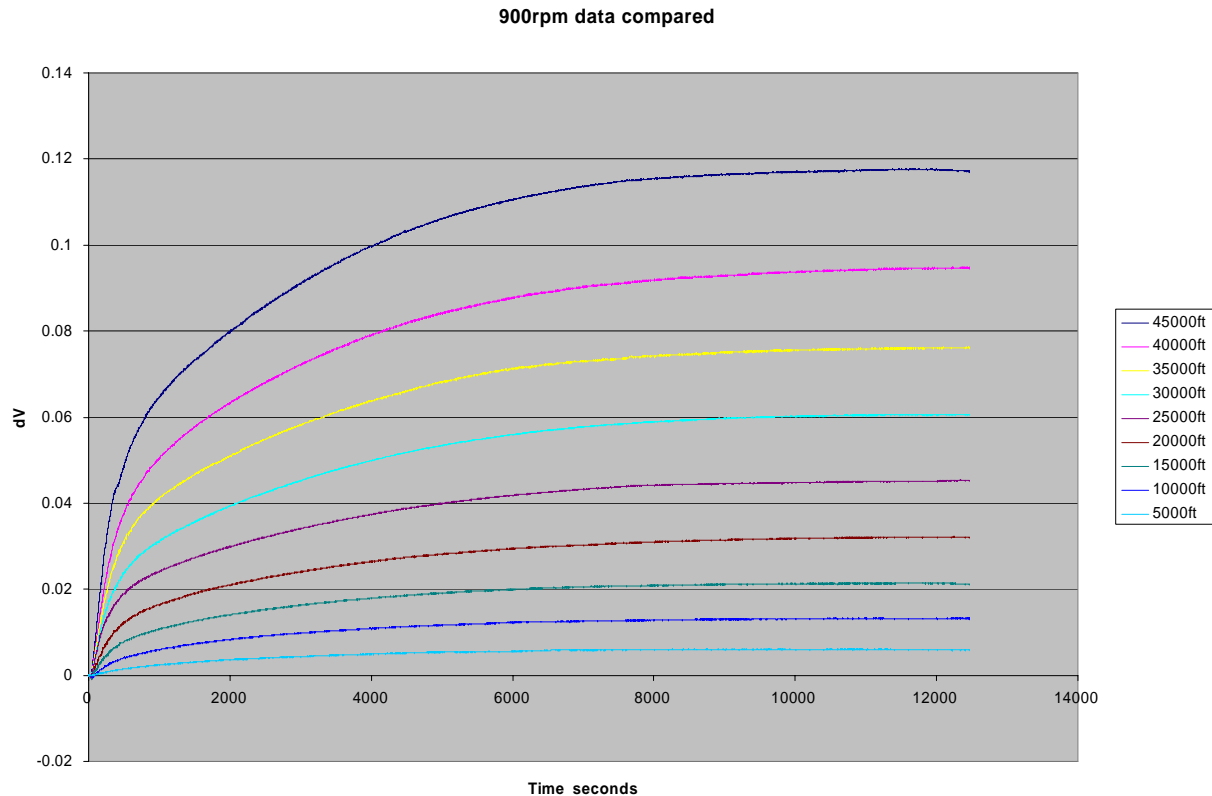
Results

- Normalised Photodiode output voltage as a function of time



Results

- Raw data is normalised to an effective zero baseline giving dV photodiode values as a function of time.
- Normalisation of data repeated for pressure-altitudes between 5000 and 45000 ft at 5000 ft intervals.



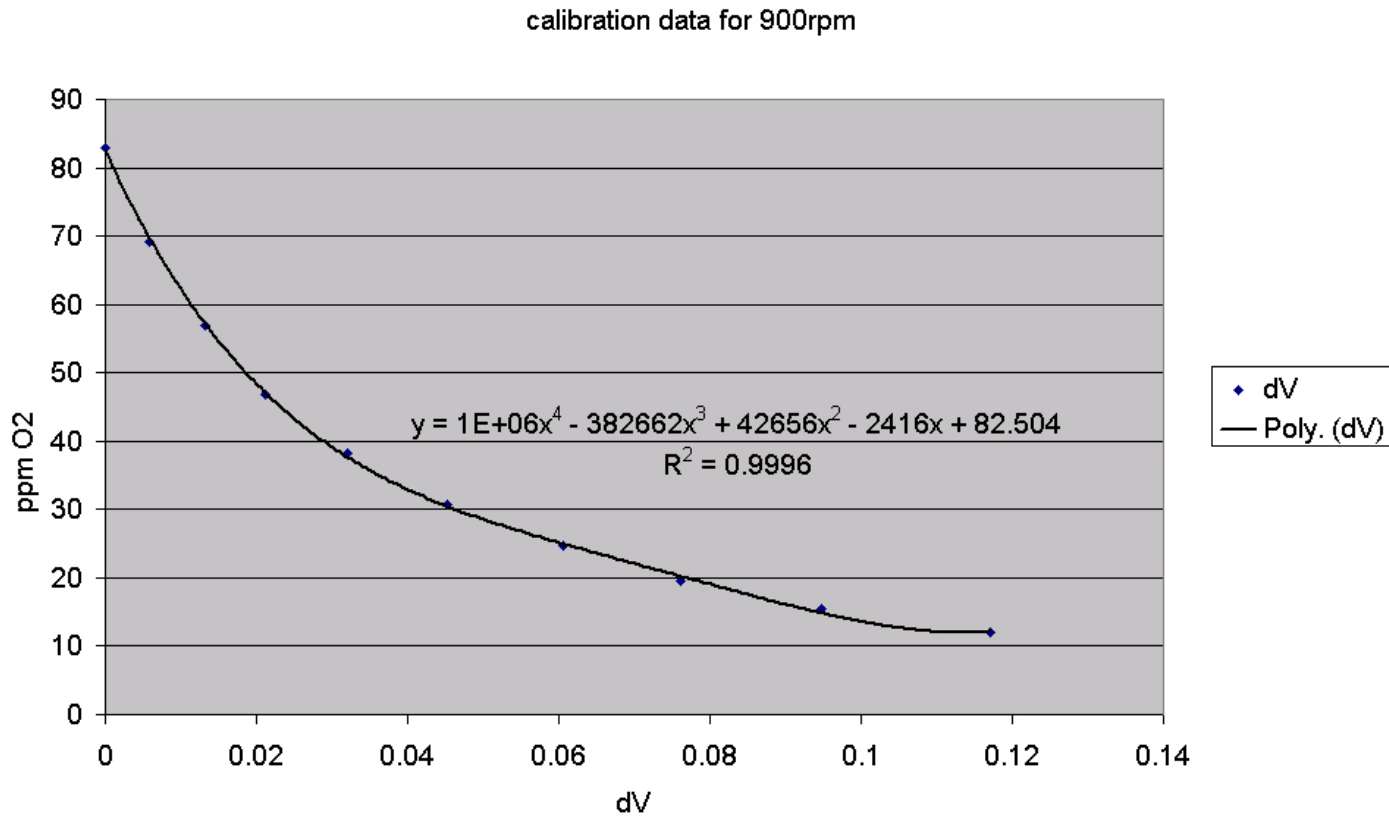
Results

- dV values converted to dissolved O₂ concentrations (by weight) using Ostwald coefficient - gas solubility calculation (ASTM D2779)
 - ▶ Example of data from 900 rpm agitation experiment:

Altitude (ft)	Calculated ppm O ₂ (ASTMD2779)	dV (volts) for Altitude
0	83	0
5000	69.1	0.005895069
10000	57	0.013230844
15000	46.8	0.021174436
20000	38.2	0.032129142
25000	30.8	0.045312937
30000	24.7	0.060543984
35000	19.6	0.076133618
40000	15.4	0.09469749
45000	12.1	0.117184202

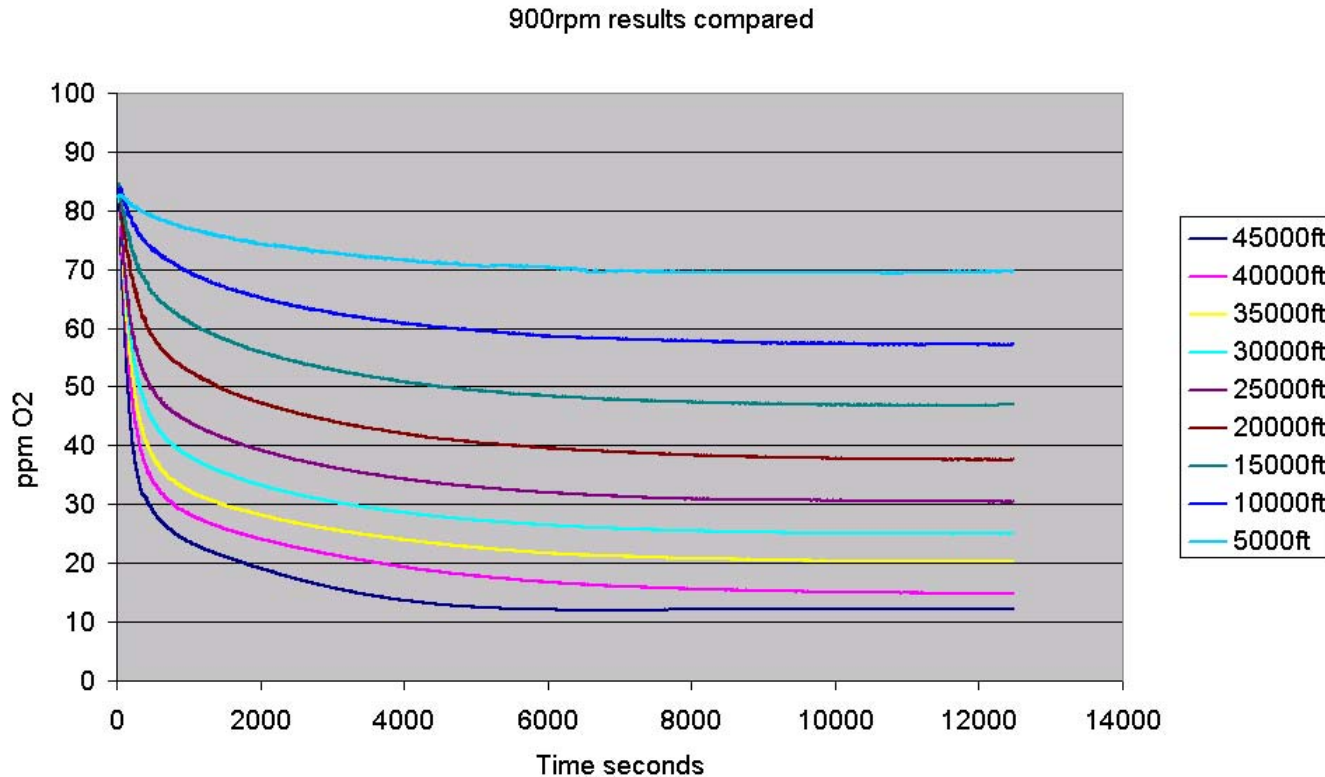
Results

- Calculated O₂ concentration as a function of dV (volts) for each pressure-altitude gives calibration curve
- Calibration curve generated for each agitation level



Results

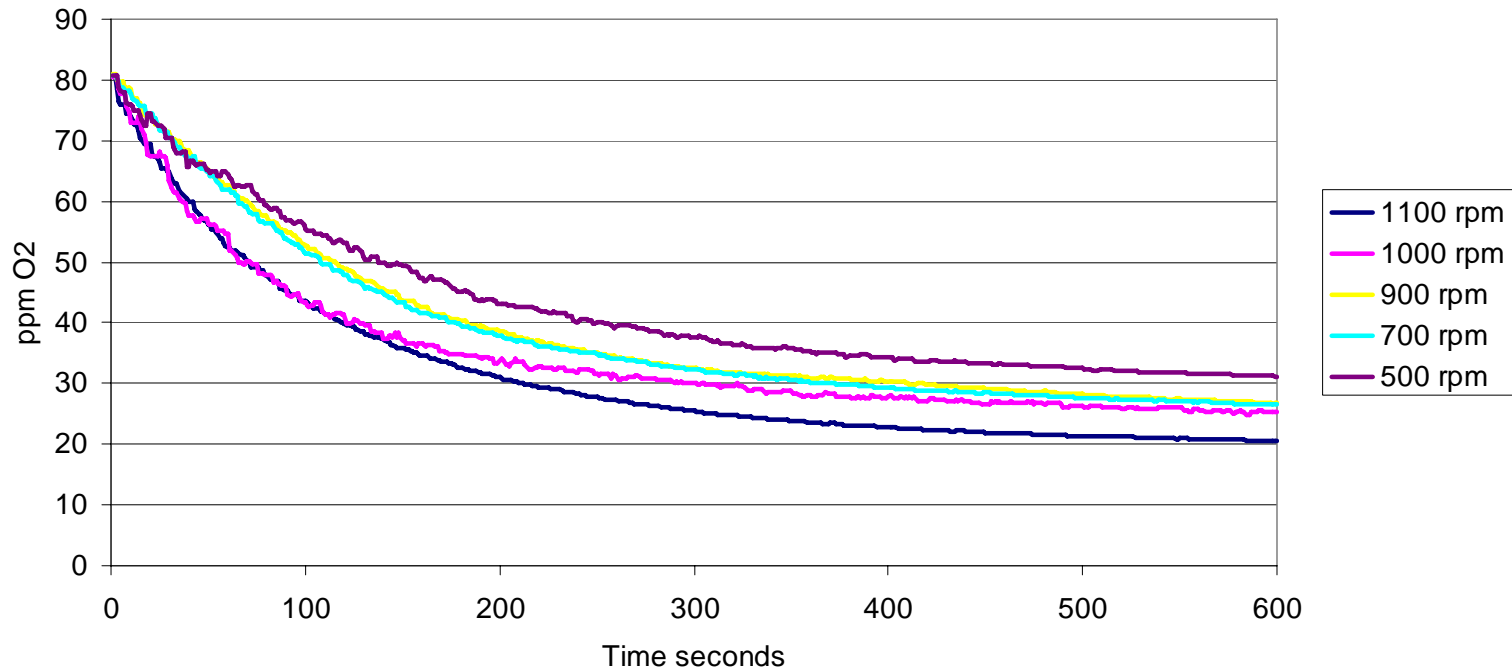
- Calibration curves enable conversion of dV values into dissolved O_2 concentration in kerosene (ppm by weight)
- Increasing altitude for a given agitation level promotes increase in rate of O_2 evolution



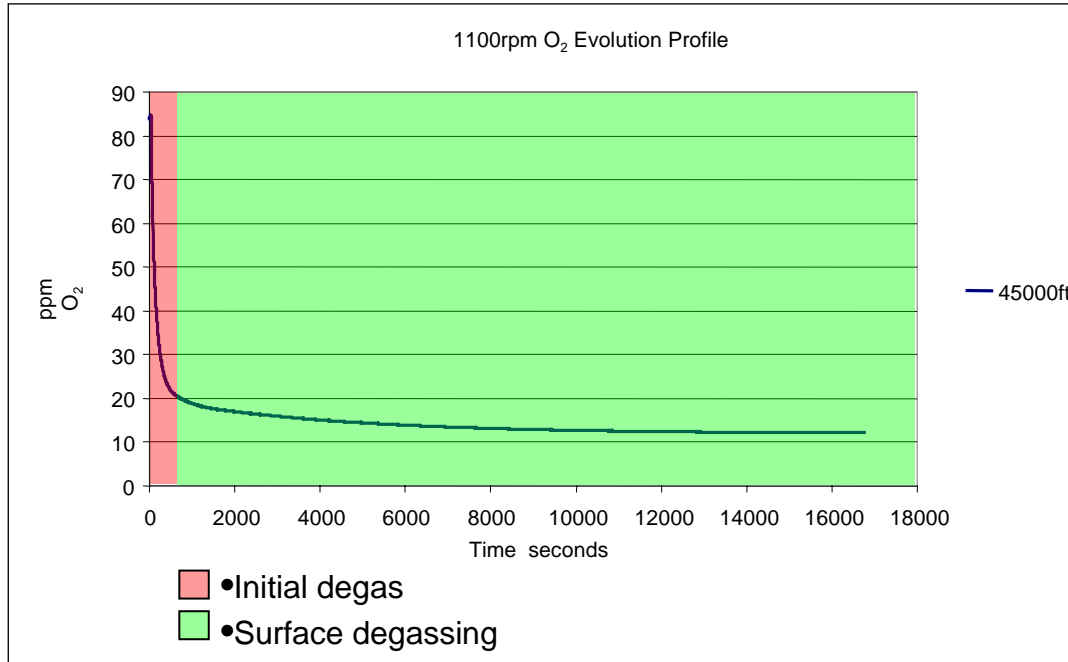
Results

- The effect of fuel agitation on oxygen release at a pressure- altitude of 45000 ft
- Increasing fuel agitation promotes increase in rate and magnitude of O₂ evolution

Comparison of oxygen evolution, from 80 ppm, for differing agitation rates for the first 10 minutes



O₂ 'Degassing' Hypothesis



- ~85% of oxygen evolution occurs within first 10 minutes of experimentation
- Two distinct rates of degassing are observed:

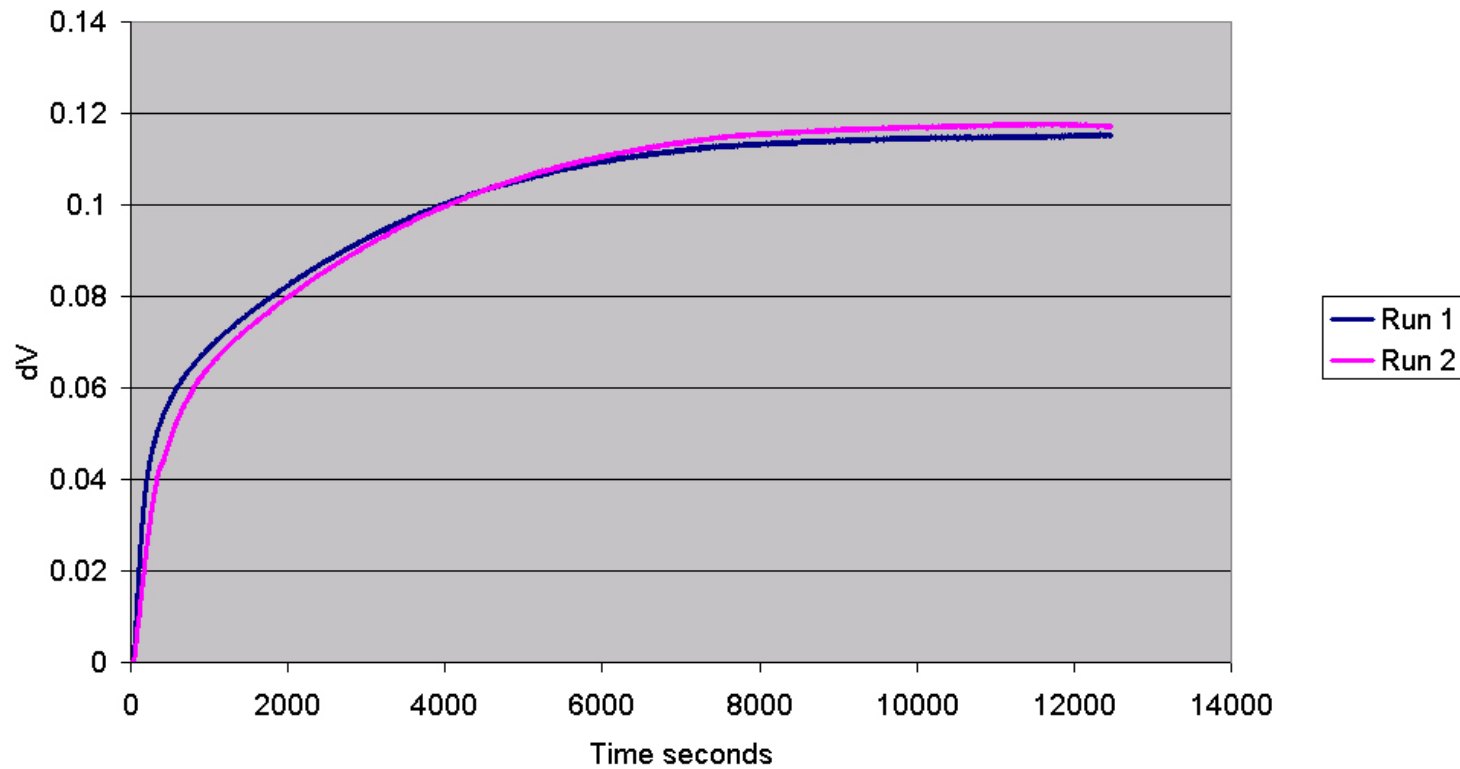
➤ Initial gradient (red portion) possibly due to observed bubble formation promoted by kerosene agitation

➤ Second gradient (green portion) observed possibly due to steady state surface degassing (*no visible bubbles observed under continued agitation*)

Results

- Experimental repeatability

Two 45000 feet 900 rpm agitation experiments compared



Summary

- Dissolved O₂ concentrations in kerosene (by weight) readily detectable down to 10 (ppm) with developed methodology
- Oxygen gas evolution profiles of kerosene under fuel agitated and altitude simulated conditions have been recorded
- Increasing fuel agitation and reducing pressure above kerosene fuel is seen to increase the rate of oxygen gas evolution
- Two separate modes of degassing are hypothesised i) degassing due to bubble evolution ii) due to steady state surface degassing

Further Work

- Examine O₂ evolution from kerosene over a range of temperatures (-40°C to +55 °C)
- Investigate performance and repeatability of developed methodology at fuel temperatures consistent with fuel tanks in flight
- Benchmark accuracy and repeatability of method with other O₂ chemical sensors based on 'phosphorescence quenching' methodology
- Fitting of mathematical model(s) to gathered data and perform empirical sensitivity analysis

References

- 1) Investigation into the Variation of Oxygen Content in the Gas Space above Kerosene Fuel when Subjected to Reduced Pressures, H.W.G Wyeth, Royal Aircraft Establishment, February 1958.
- 2) Principles of Fluorescence Spectroscopy, Third Edition, J R Lakowicz, September 2006.
- 3) An Analysis of Air in Jet Fuel: Phase 2 Study, N.M. Ratcliffe et al, University of the West of England, November 2006.