

Modeling Wing Tank Flammability

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Motivation

- Numerous accounts of wing tank explosions across the world
- Current flammability models are for center wing tanks
- The proposed regulation for wing tank safety are mostly based on center wing tank models
- Models will predict ullage concentrations existing during typical ground and flight operations



Current Work

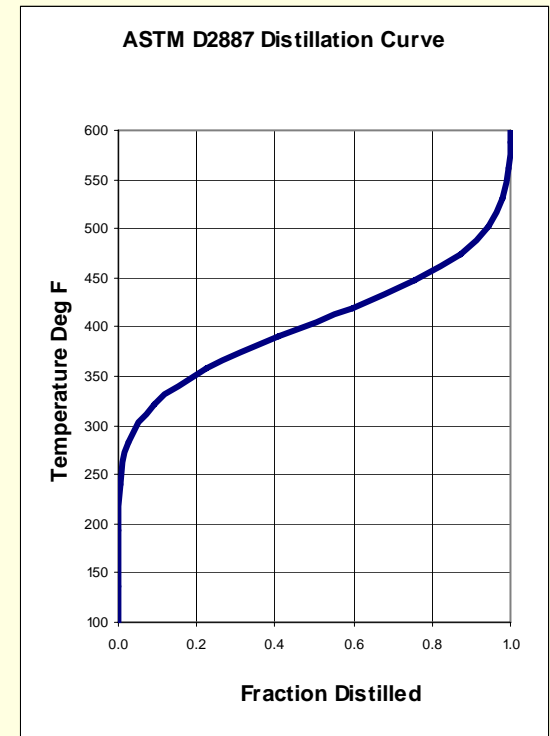
- Flammable mixtures can be achieved in the wing tank
- Experiments are being conducted to build flammability models for wing tanks
- Current work involves
 - Predicting the influence of the surrounding temperatures on the characteristic fuel surface temperature
 - Creating a model that will predict flammability in wing tanks using heat transfer correlations

Overview

- Single Thermocouple Method
- Difference between Center Wing Tank and Wing Tank
- Center Wing Tank Flammability Model
- Heat and Mass Transfer Correlations
- Experiments

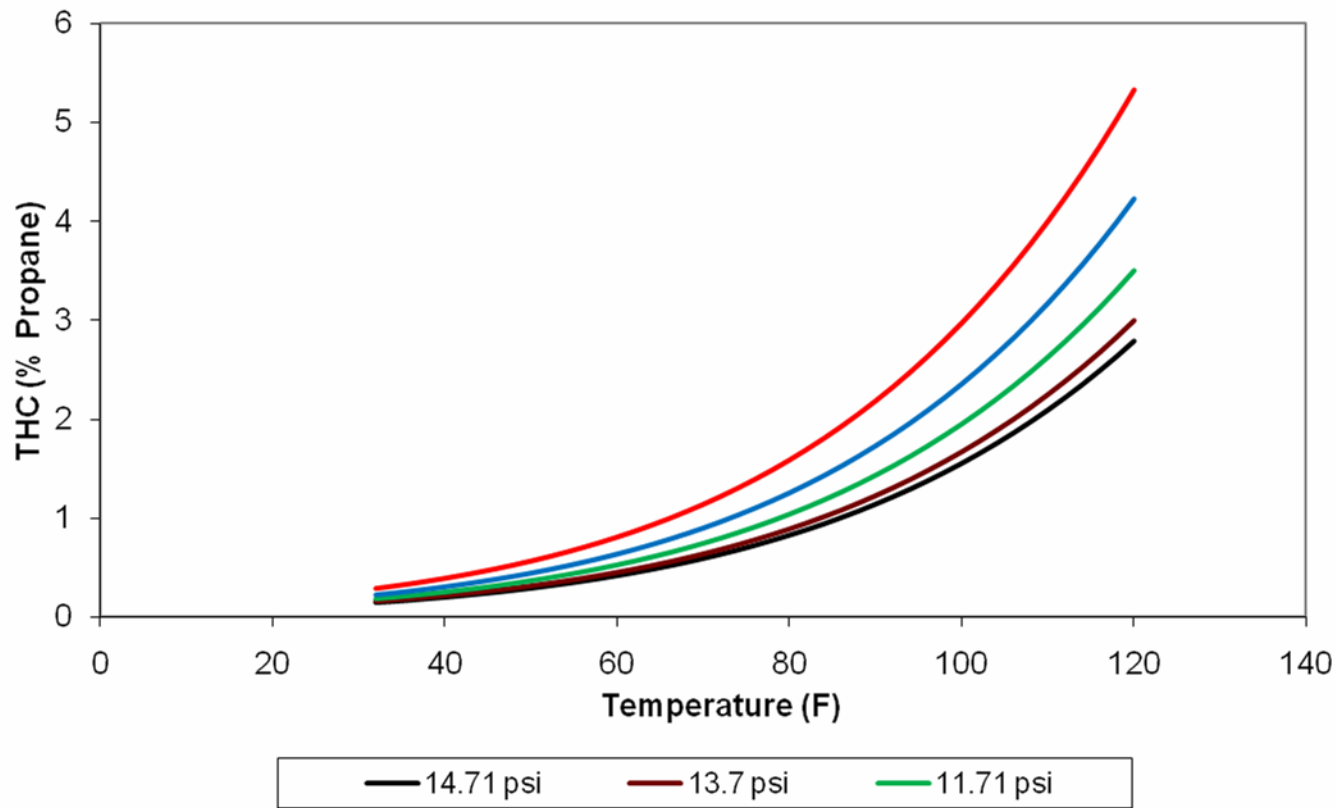
Distillation Curve

- Jet fuel is a mixture of many different hydrocarbons
- Fuel composition is characterized by the number of alkane reference hydrocarbons
- The approach reduces the number of components from over 300 down to 16 species (C5-C20 alkanes)
- Liquid compositions of different JP-8 samples with varying flashpoints are presented in terms of the mole fractions of C5-C20 alkanes



Single Thermocouple Method

Temperature vs THC

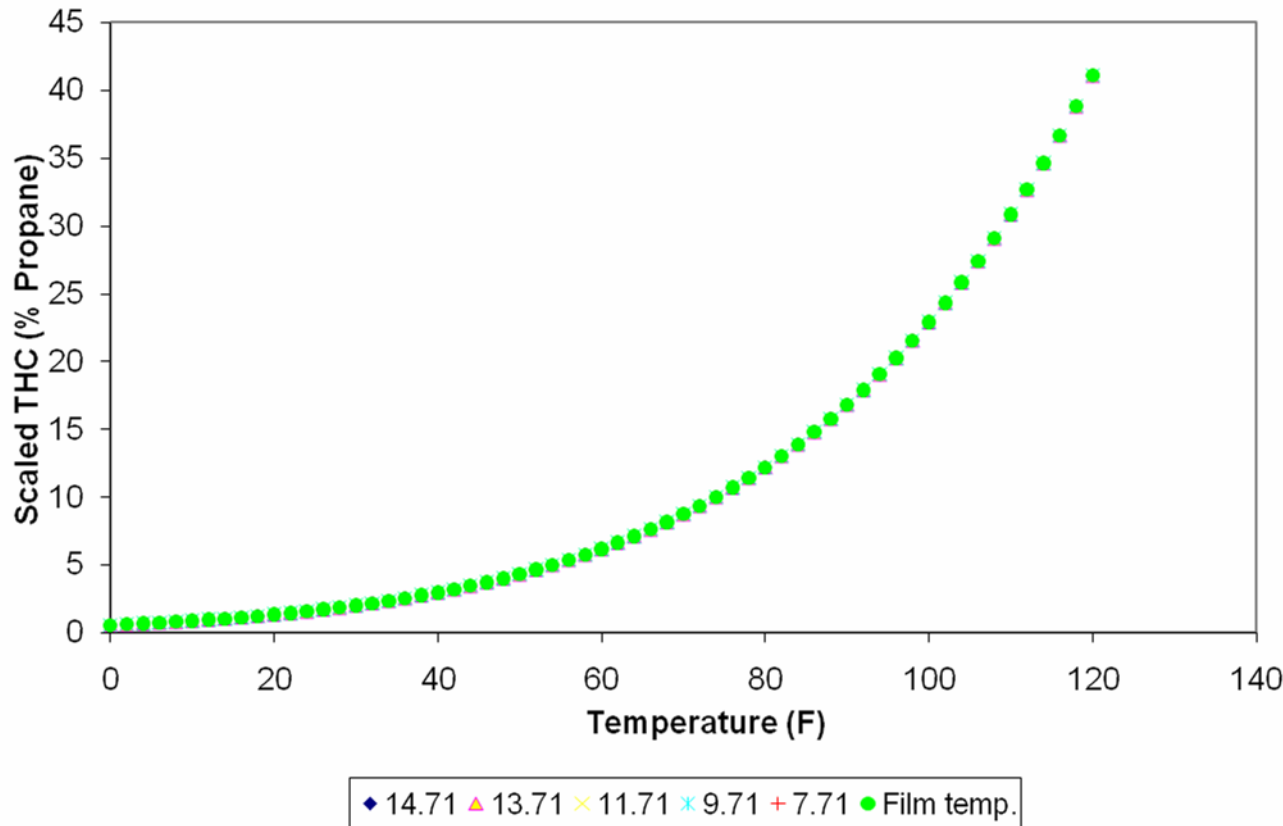


Uses Fuel Air Ratio (FAR) calculator by Ivor Thomas

- Calculates fuel air ratio over a range of altitudes and temperatures
- All compounds with same carbon number were assigned together
- Fuel is segregated based on boiling points of alkane species respective of their carbon number

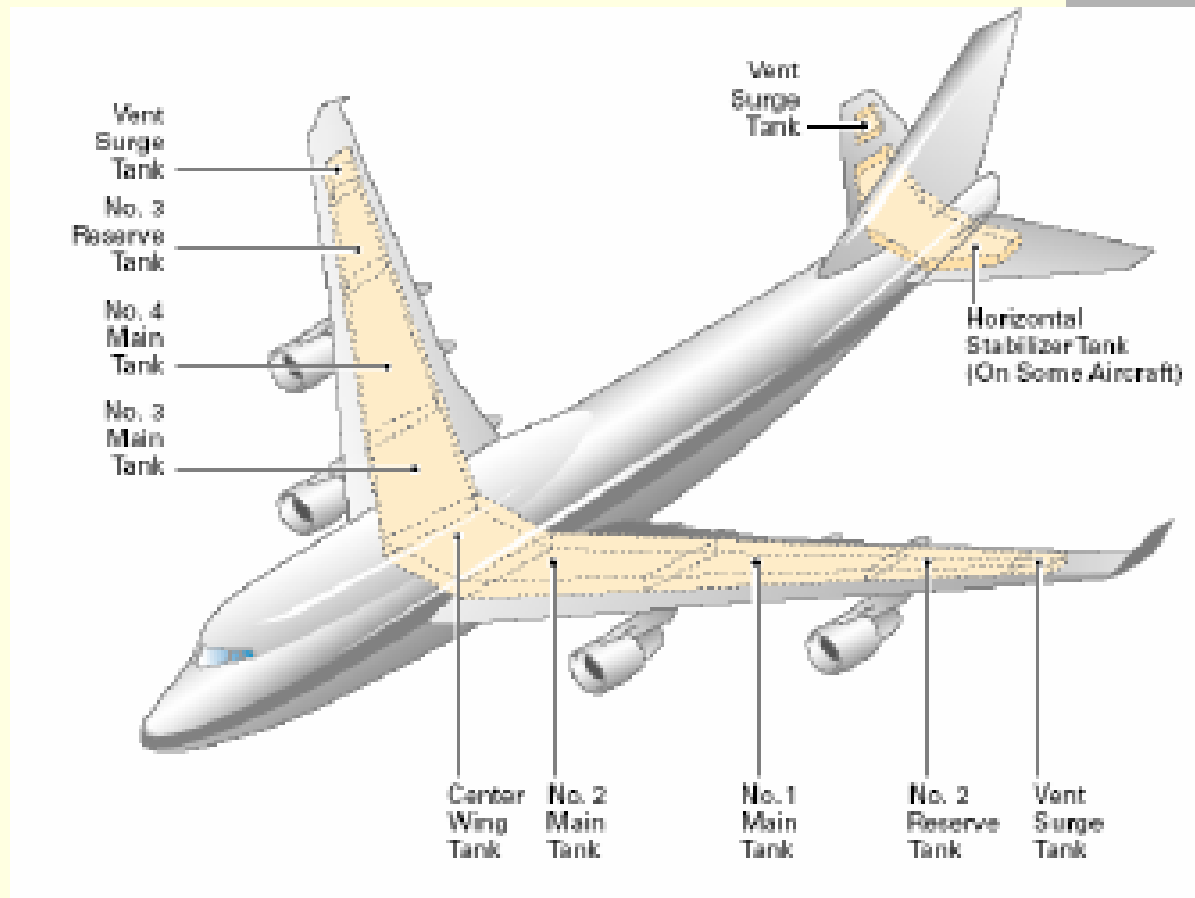
Single Thermocouple Method

Temperature Vs. Scaled THC



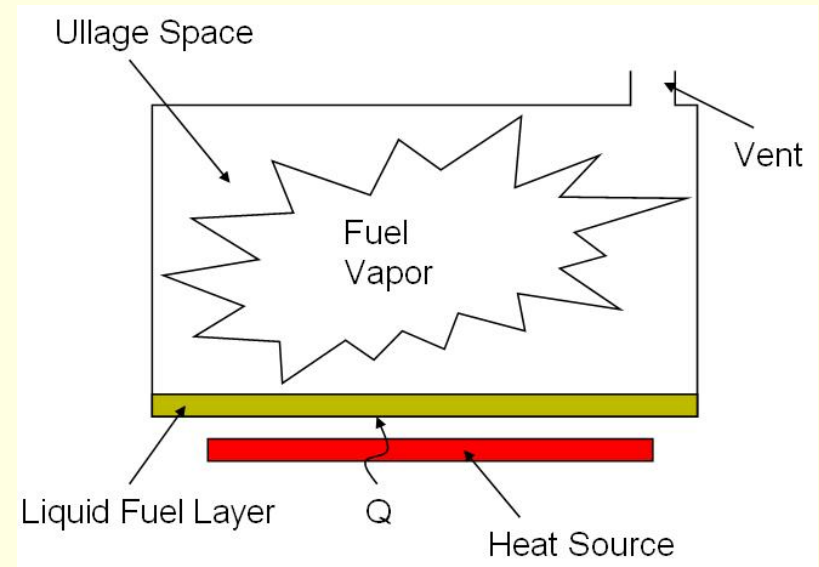
- At constant temperature the THC increases as the pressure decreases
- Polynomial correlation between Scaled THC and temperature
- Film temperature is calculated at a given pressure and THC

Fuel Tanks



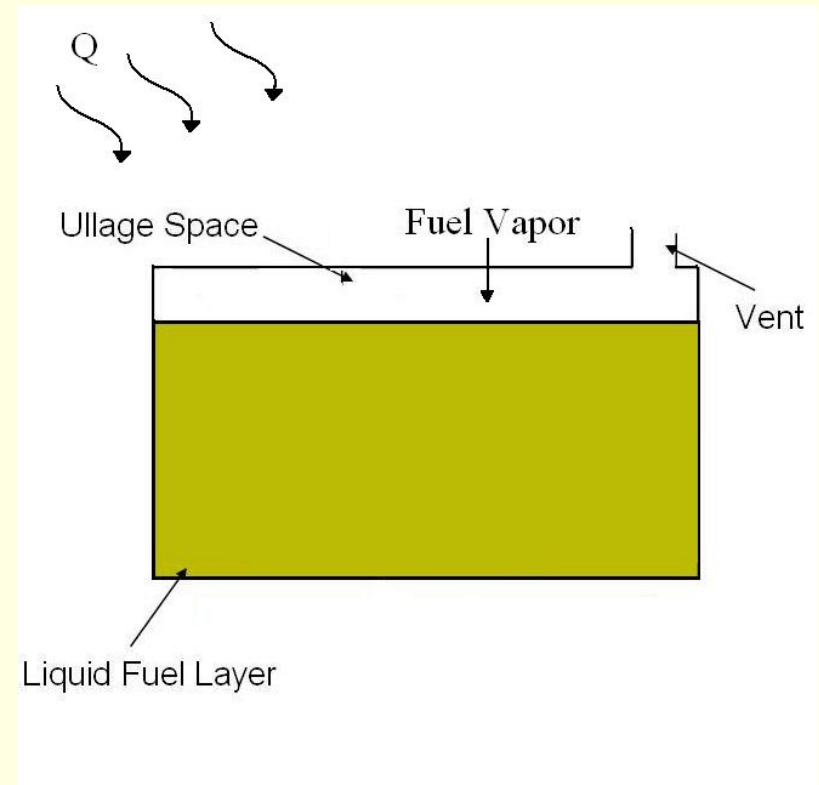
Center Wing Tank (CWT)

- The CWT has thin layer of fuel at the bottom of the tank
- Model assumes the tank to be at a 30% load
- The bottom of the CWT is heated from heat released underneath the tank

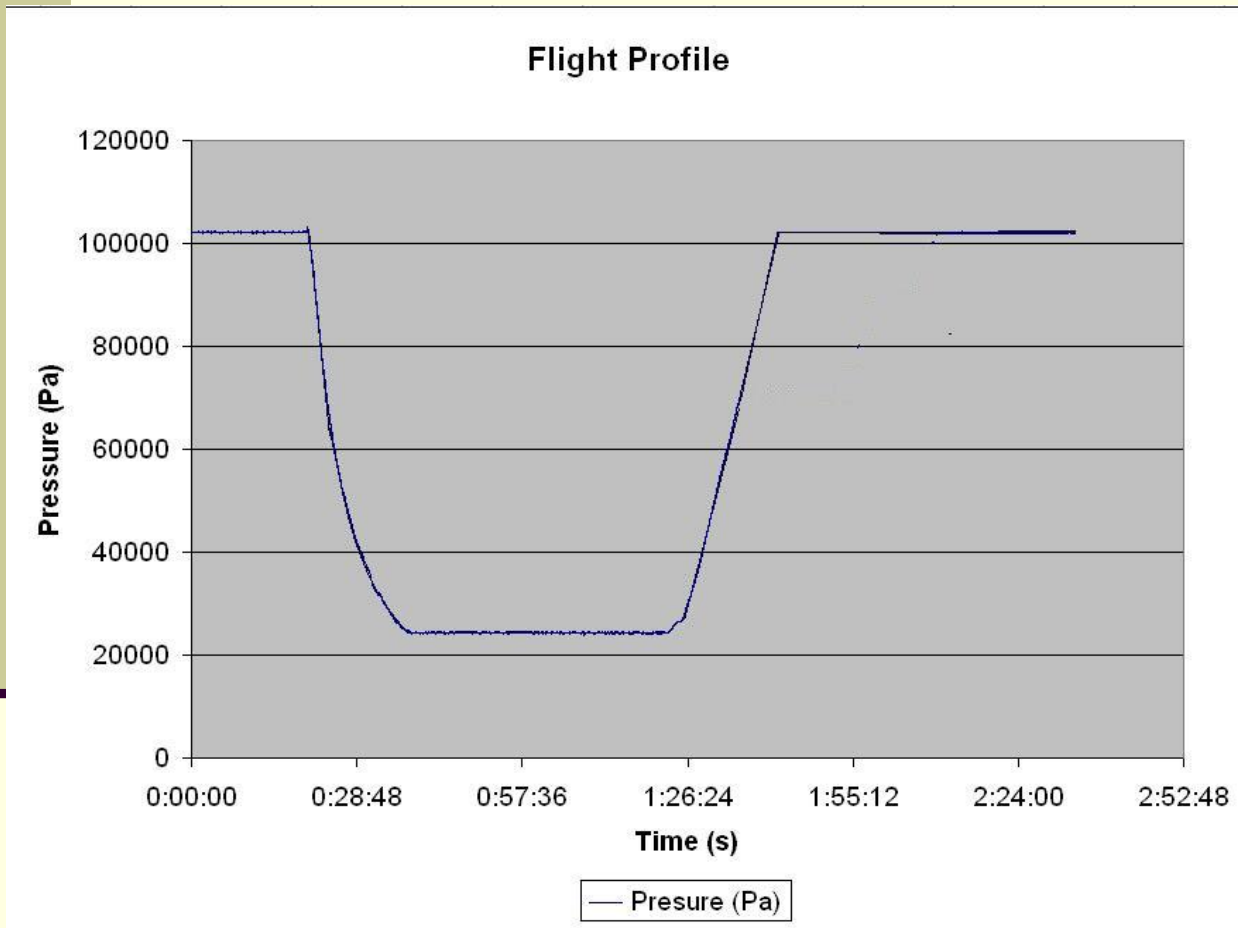


Wing Tank (WT)

- The WT is mostly filled with fuel
- Model assumes the tank to be at a 80% load
- The top of the WT is heated from ambient heat source such as the Sun



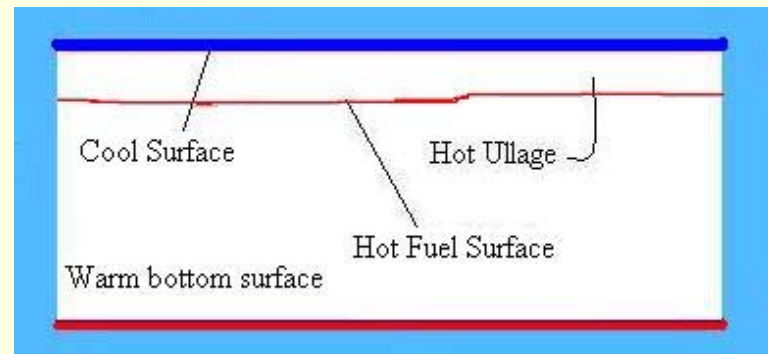
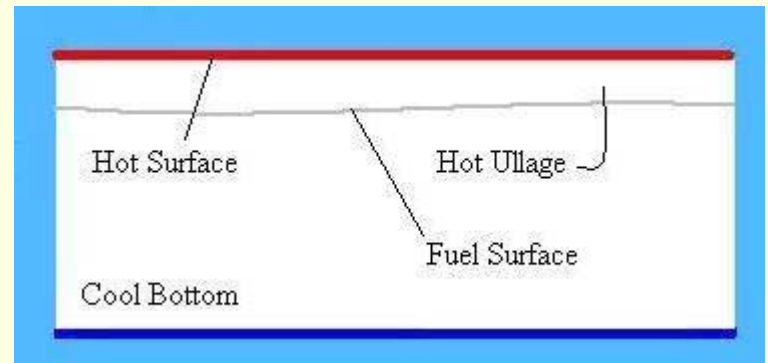
Flight Profile



- The following flight profile will be used in the altitude chamber
- Cruise at 35000 feet
- Total flight time is 3 hours

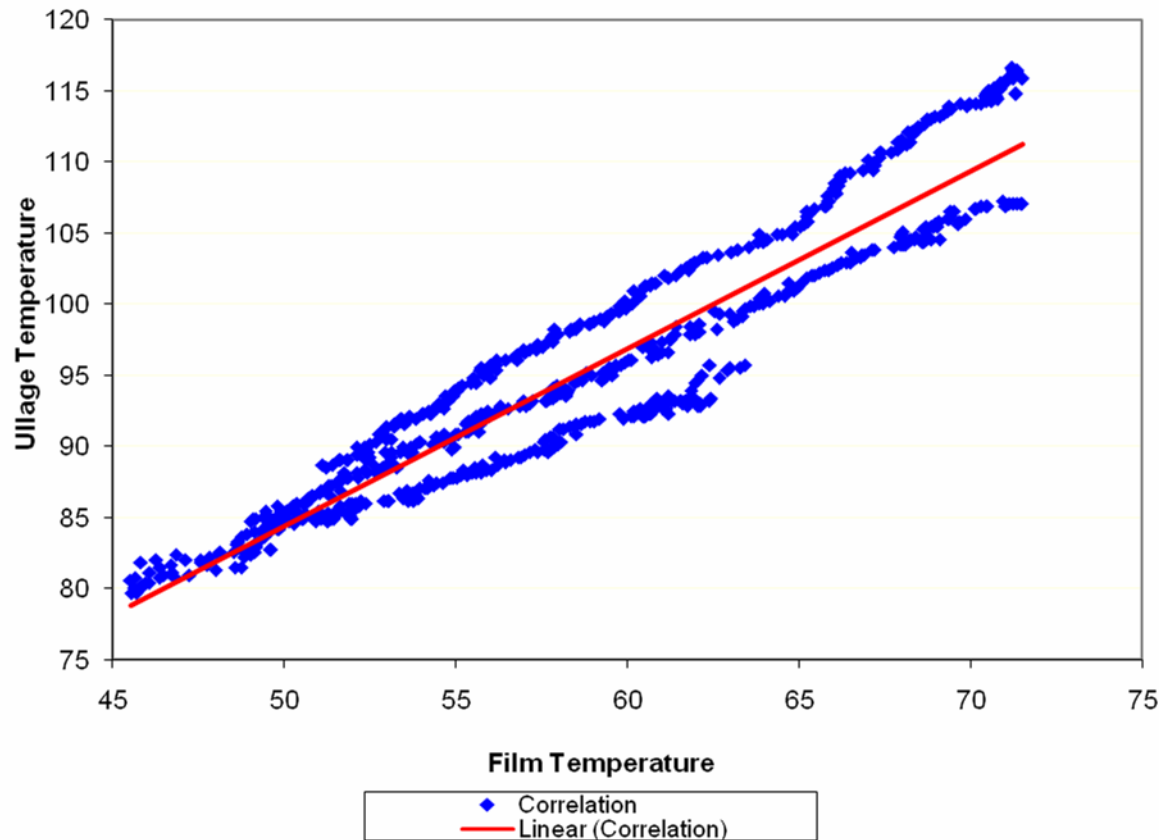
Sorting Data

- The data is sorted because of the difference in the driving force
- The data is sorted into
 - Ascending Profile
 - The top surface is hotter than the fuel surface
 - The ullage temperature governs the film temperature
 - Descending Profile
 - The fuel is hotter than the top surface
 - The fuel temperature governs the film temperature

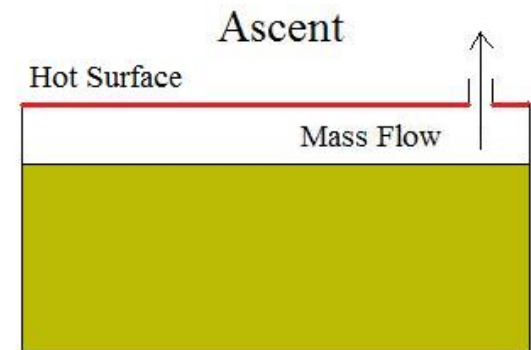


Correlations

Correlations of Ullage Temperature with Film Temperature

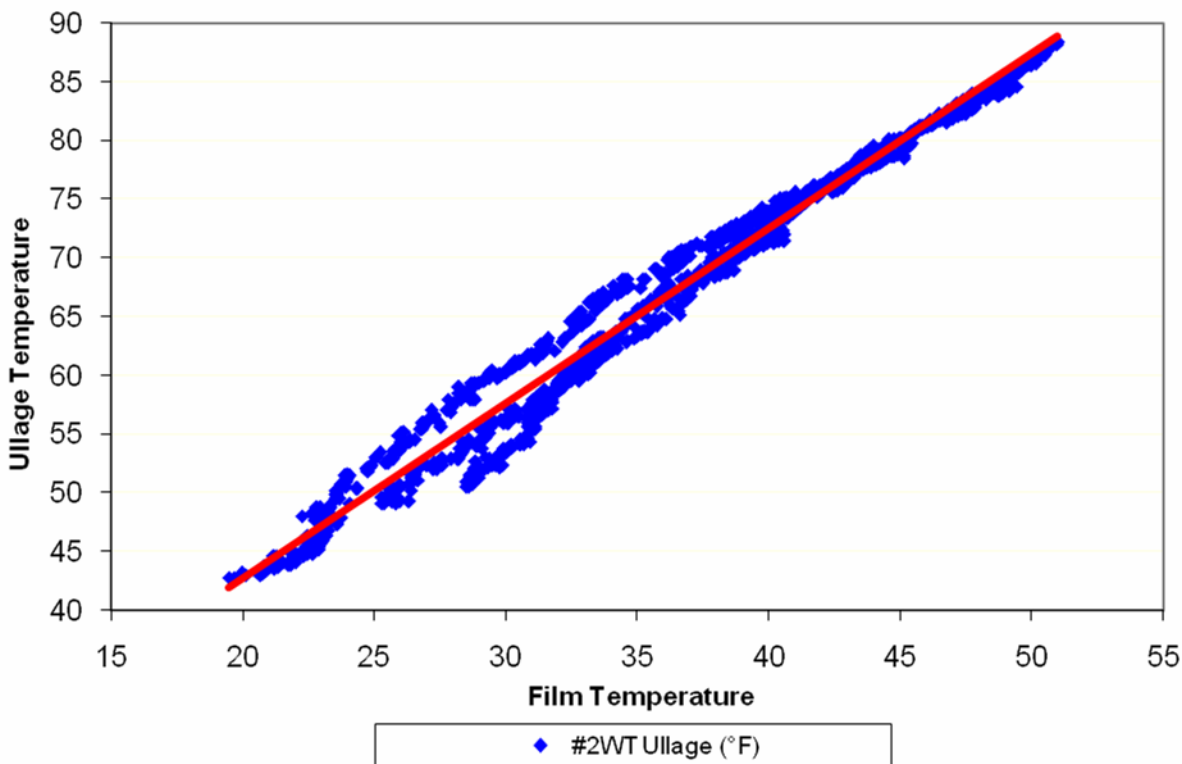


- Ascending profile
- Correlations between ullage temperature and fuel temperature
- Ullage temperature is greater than liquid fuel temperature
- Correlation coefficient 0.89

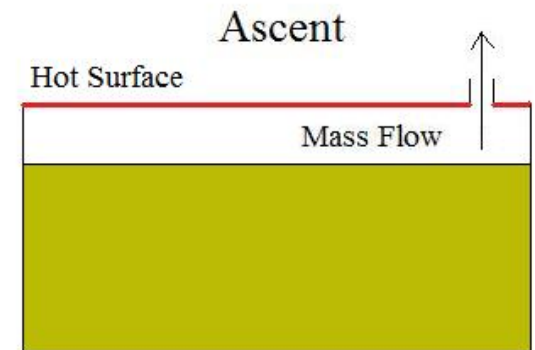


Correlations

Correlations of Ullage Temperature with Film Temperature

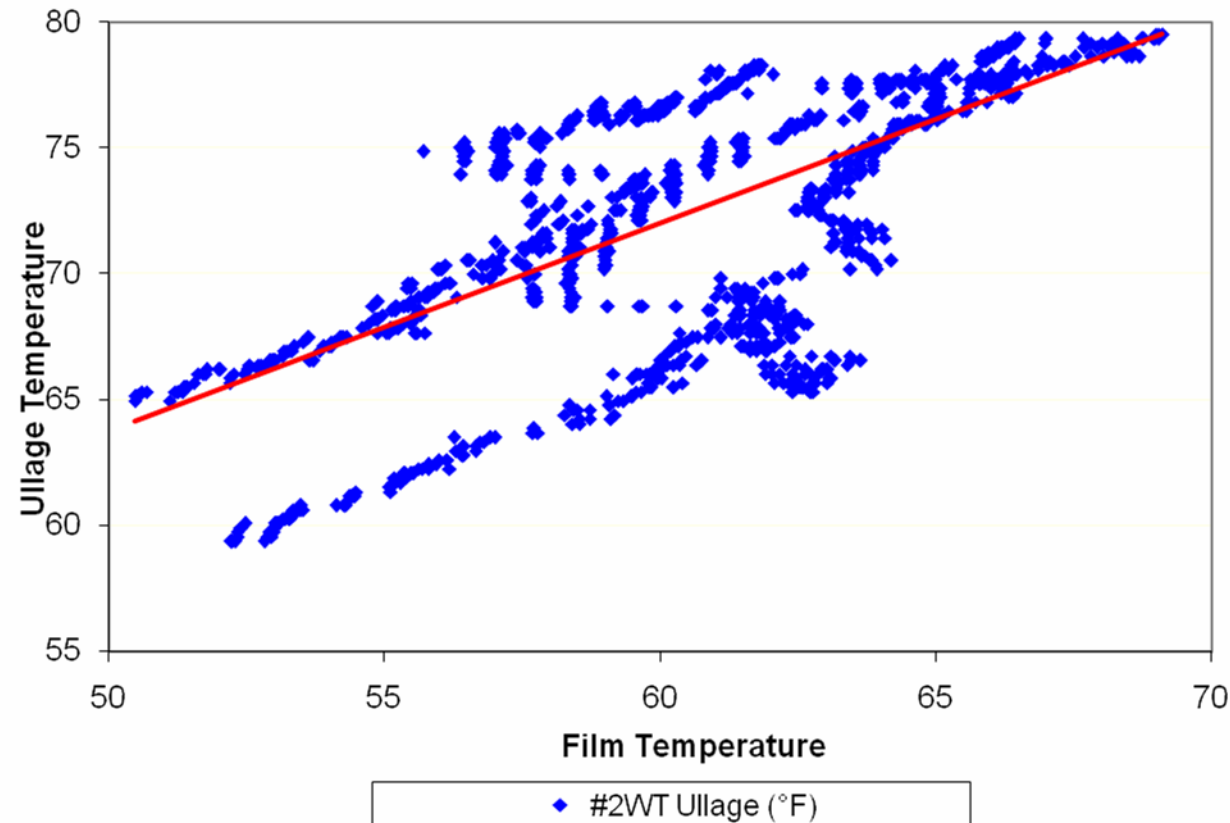


- Ascending profile
- Correlating ullage temperature with film temperature
- Liquid fuel temperature is greater than ullage temperature
- Correlation coefficient 0.976



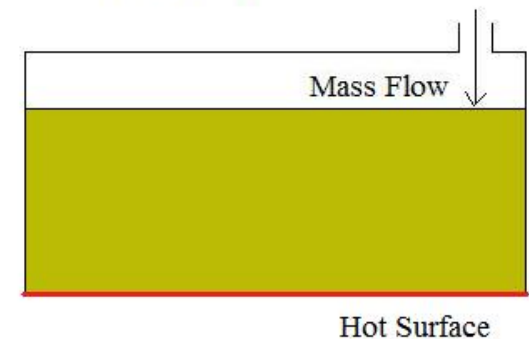
Correlations

Correlations of Ullage Temperature and Film Temperature



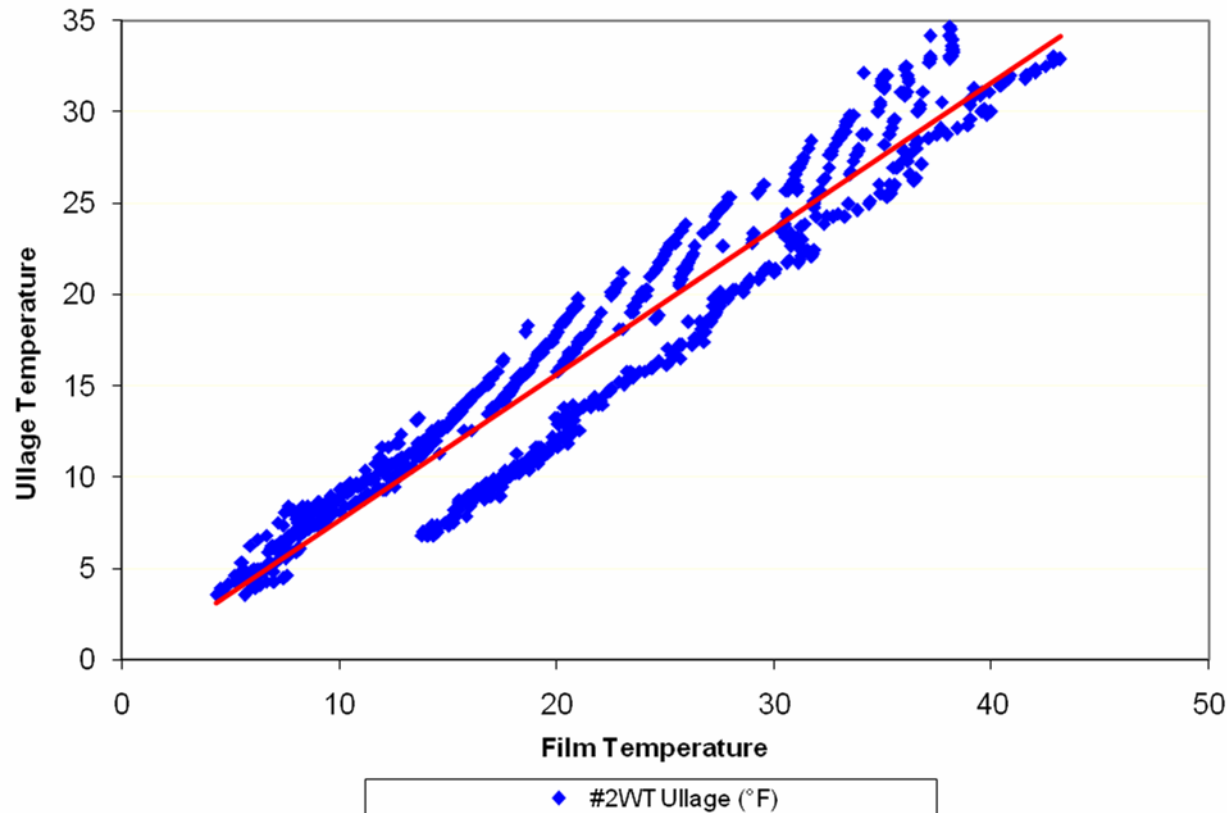
- Descending profile
- Correlations between ullage temperature and fuel temperature
- Ullage temperature is greater than liquid fuel temperature
- Correlation coefficient 0.41

Descent



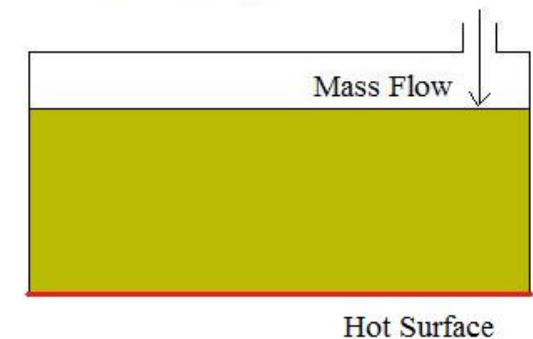
Correlations

Correlations of Ullage Temperature with Film Temperature



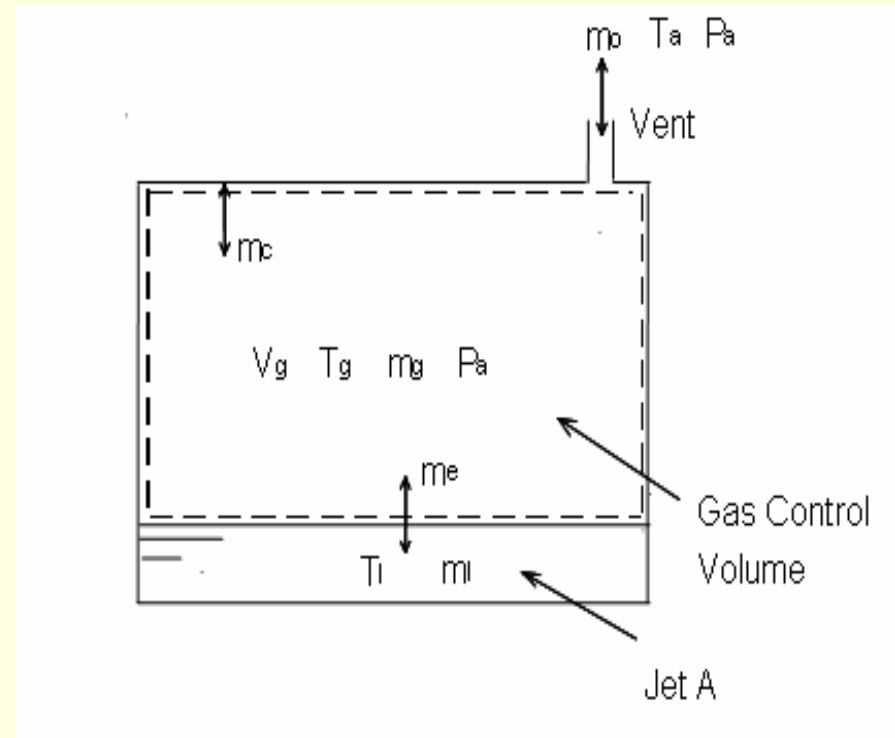
- Descending profile
- Correlations between ullage temperature and fuel temperature
- Liquid fuel temperature is greater than ullage temperature
- Correlation coefficient 0.93

Descent



Base Model

- Current CWT Model (Polymeropoulos 2004)*
- Natural convection flow field between the heated floor and the unheated ceiling and sidewalls
- Ullage gases are well mixed due to natural convection and mass transfer
 - Liquid vaporization
 - Vapor Condensation
- Natural convection flow is in the turbulent regime



Principal Assumptions

- Well mixed gas and liquid phases
 - Buoyancy induced mixing
- Quasi-steady transport using heat transfer correlations
- The analogy between heat and mass transfer for estimating film coefficients for heat and mass transfer
- The liquid fuel and wall temperatures are known from experiments

Computational Method

■ Inputs

- The tank geometry
- Fuel loading
- Liquid fuel composition
- Tank pressure
- Liquid fuel, and tank wall temperatures as functions of time

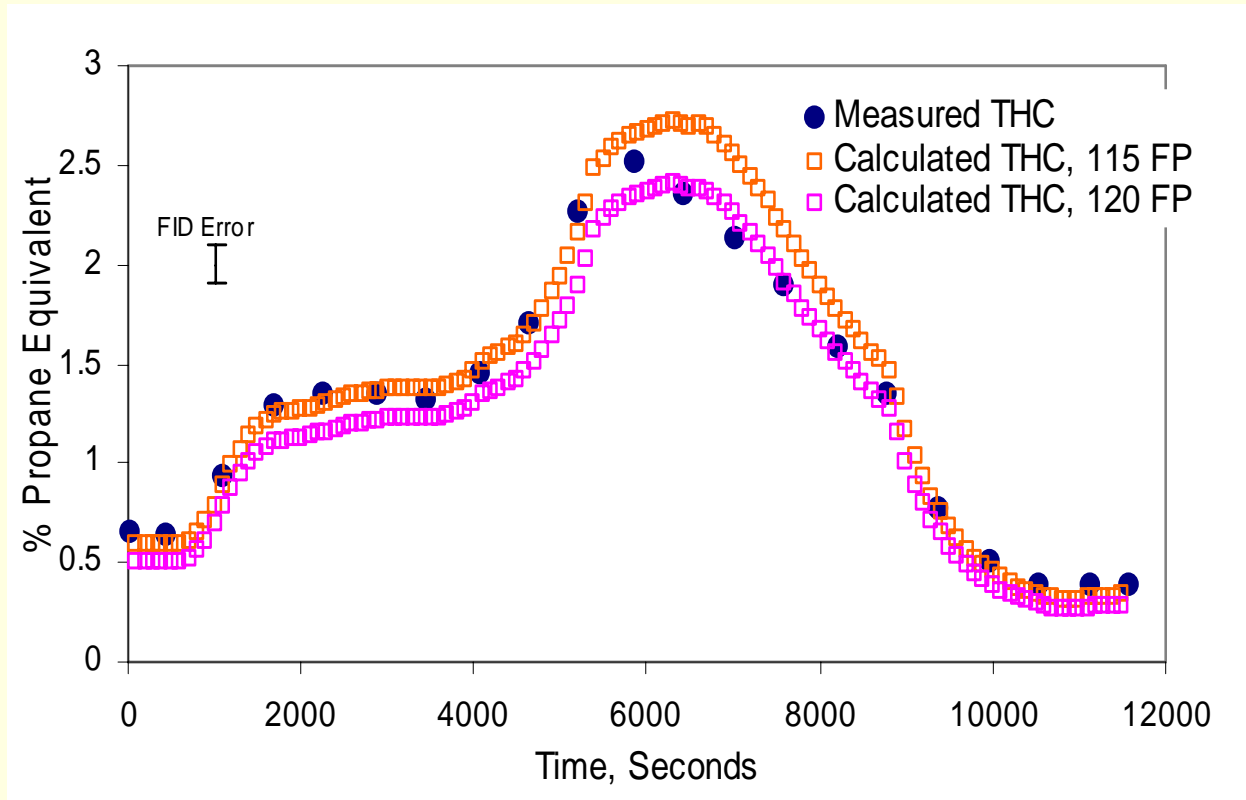
■ Computes

- Equilibrium species concentrations of Jet A in a uniform temperature, constant pressure tank
- Temporal variation of vapor temperature and species concentration

CWT Model

- Simulation using center wing tank flight test data

- The calculated THC is in good agreement with the measured THC



Original Correlations

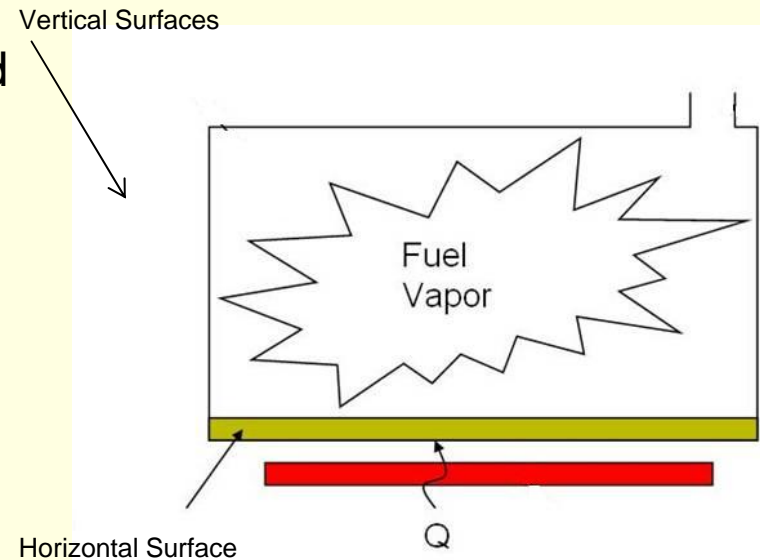
Heat & Mass Transfer Correlations

Horizontal surface:

- Top surface: Lower surface of cooled plate
- Top of Fuel Layer: Upper Surface of heated plate

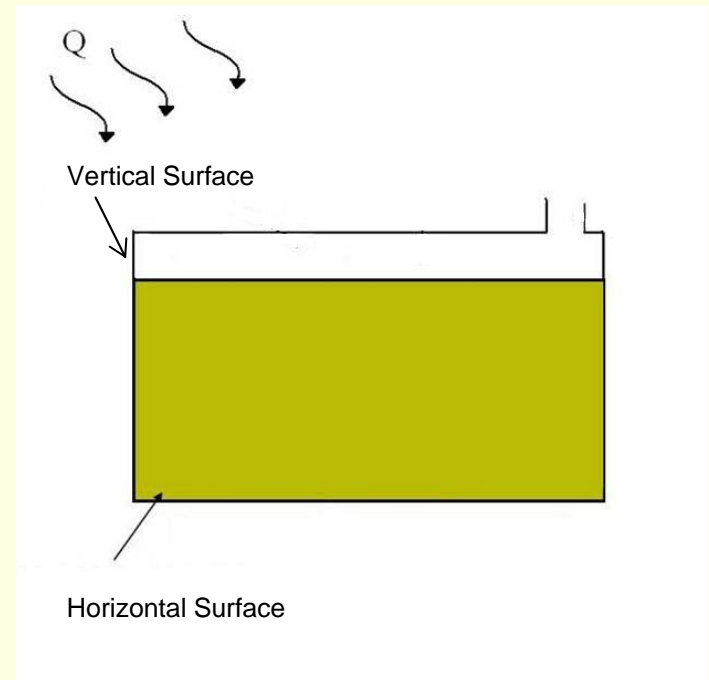
Vertical Surface:

- Forced Convection on a vertical flat plate



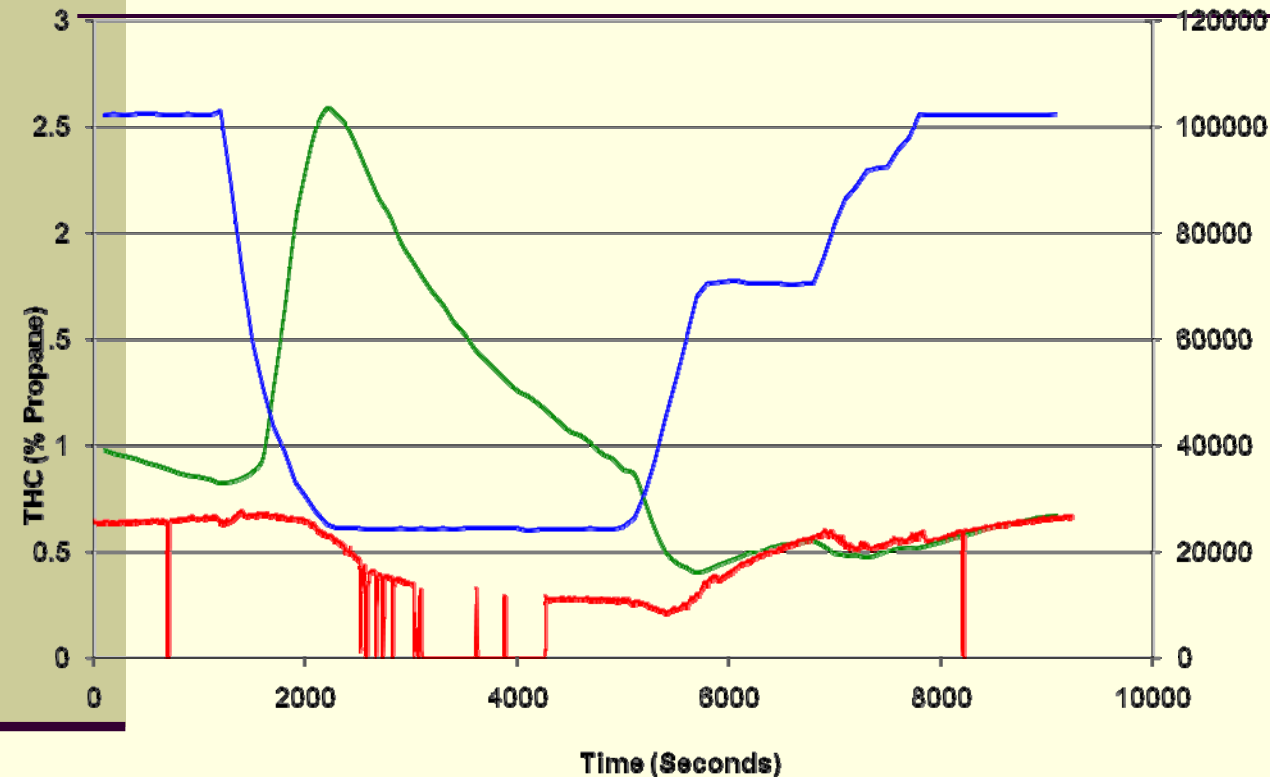
Changes in Correlations

- Heat & Mass Transfer correlations
 - Horizontal surface:
 - Top surface: Lower Surface of heated plate
 - Top of Fuel Layer: Upper surface of cooled plate
 - Vertical Surface:
 - Natural convection on a flat plate



Combination of Models

CWT model with WT dimensions



- Simulation using flight test data
- Using wing tank dimensions on a CWT flammability model
- Shows that the CWT model works for wing tanks in descending pressure profiles

Difference in Model Correlations

- The CWT model differs from the WT model in the ascending and cruise conditions due to:
 - Percent load
 - Ullage height
 - Heat and mass transfer correlations
 - Heat source
 - Surface being heated

Experiments

- Experiments are being conducted
 - To compare calculated mass flow rates to actual mass flow rates
 - To determine the state of the ullage
 - Stratified – changes the heat and mass transport to pure diffusion
 - Well Mixed – changes the heat and mass transport correlations
 - To build an experimental base

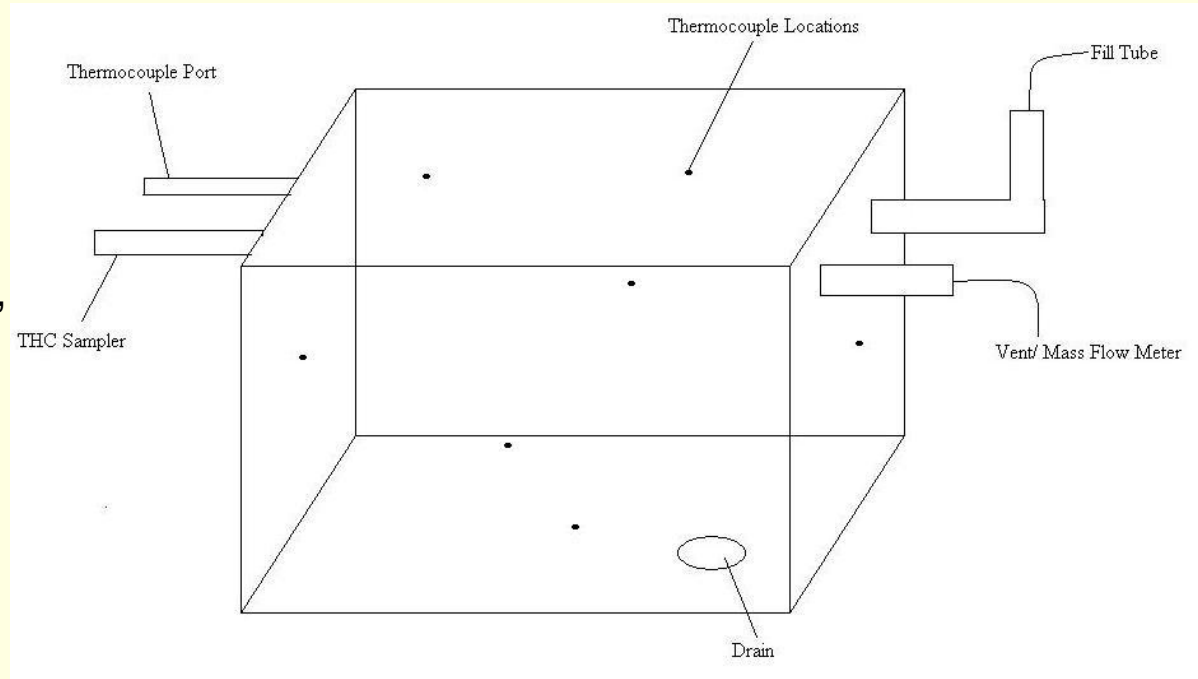
Experimental Equipment

- Experiments conducted in an altitude chamber
- Designed to simulate temperature and pressure similar to a flight profile
 - Can simulate altitudes from sea level to 100,000 feet
 - Can simulate temperatures from -100°F to +250°F
- NDIR gas analyzer used to measure the total hydrocarbon concentration



Experimental Setup

- An aluminum fuel tank of dimensions 24" w x 24" d x 36" h will be used
- Access panels on each side for thermocouple penetration, ullage sampling, vent, and the fill tube
- The vent is equipped with a mass flow meter
- A drain sealed using a 0.75" ball valve



Conclusion

- Single Thermocouple method can calculate THC using data from a single thermocouple in the tank
- The differences between the WT model and the CWT model:
 - Percent Load
 - Ullage Height
 - Heat and mass transfer correlations
 - Heat Source
 - Surface being heated
- The CWT model cannot be applied in the ascending and cruise profiles, but can be applied in the descending profiles
- Experiments will be conducted
 - To confirm the state of the ullage
 - To compare computed data to experimental data

Questions?

